LITHOGRAPHY JULY - 1946 - VOLUME TA - NUMBER 7

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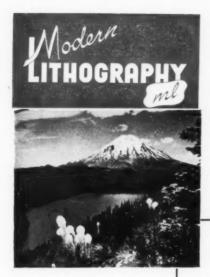
Behind unfailing wartime production
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—a visible promise of inherent durability
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"Fully 95% of our great volume of war work which won a special Navy commendation award, was produced on two Miller Simplexes" (and another) "No serious repairs neces-

sary, and no mechanic has worked on our Millers

since installed in 1922" (and still another) "Our net average of 2370 impressions hourly per 8 hour day, includes all unproductive time—an average of 4,858,000 impressions yearly." These unsolicited comments from Miller users now purchasing more Miller Automatics, typify many other similar recommendations—and confirm the wartime statement reprinted above.





THIS MONTH'S COVER

This striking view of Mt. St. Helen's in Washington state is a black and white reproduction of one of 25 Kodachromes which form the nucleus of a huge campaign in the West. Standard Oil is distributing 20 million full color lithographed reproductions. (Story page 29.)

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What You Will Find in this Issue



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MODERN LITHOGRAPHY

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WAYNE E. DORLAND, President; Grant A. DORLAND, Vice-President, IRA P. MACNAIR, Secretary-Treasurer. Published monthly on the 15th by Industry Publications, Inc., Advertising and Editorial Office, 254 W. 31st St., New York 1, N. Y. Advertising rates made known on application. Closing date for copy—25th of the month previous to date of issue. Entered as second class matter at the Post Office at New York, N. Y., under the Act of March 3, 1879.

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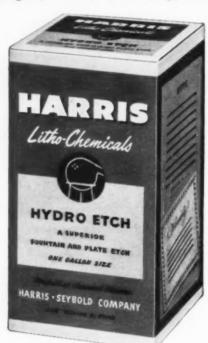
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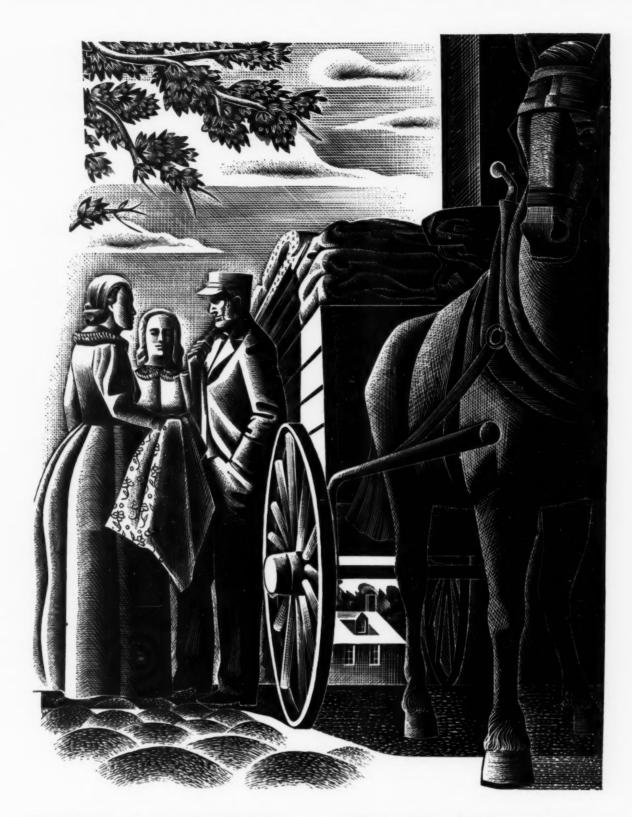


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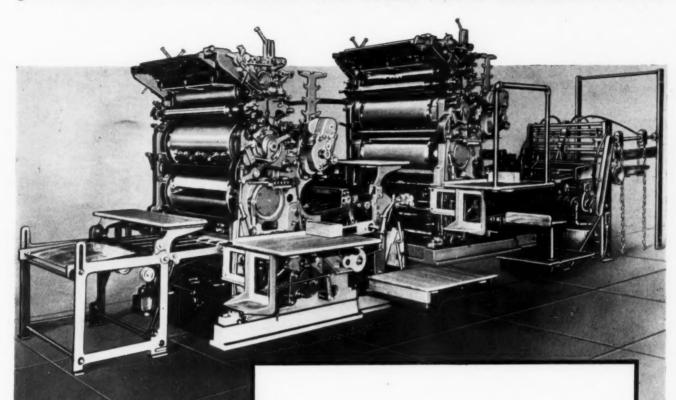
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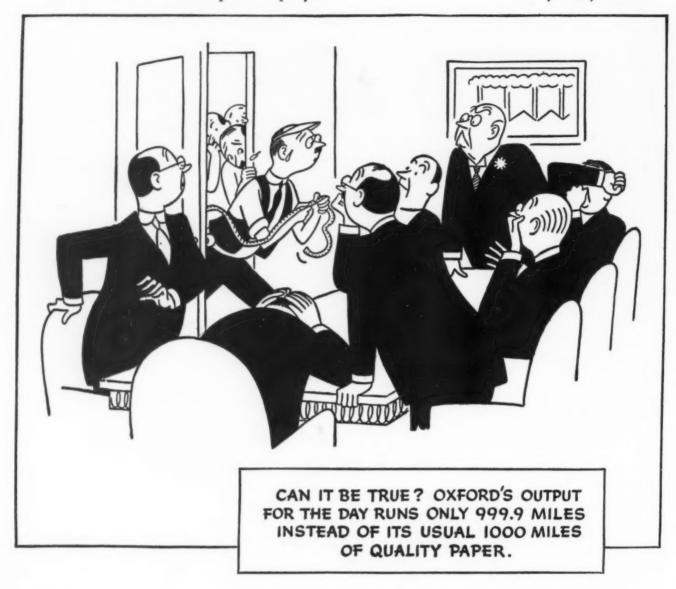
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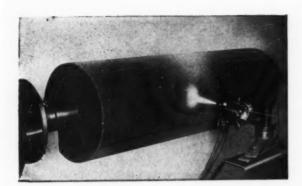
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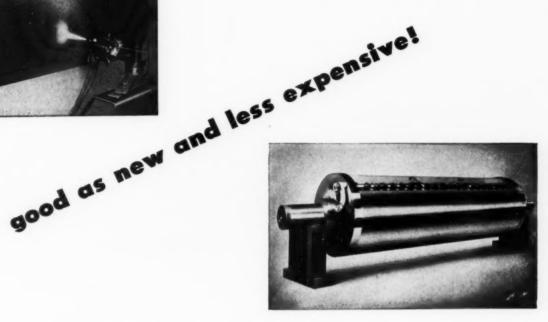
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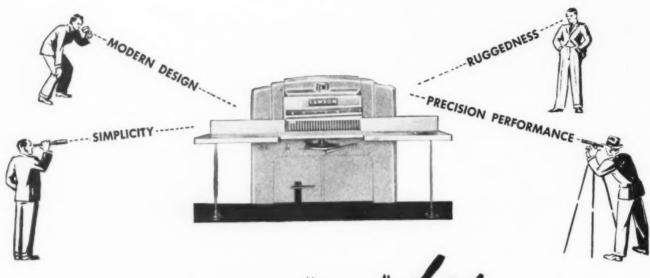
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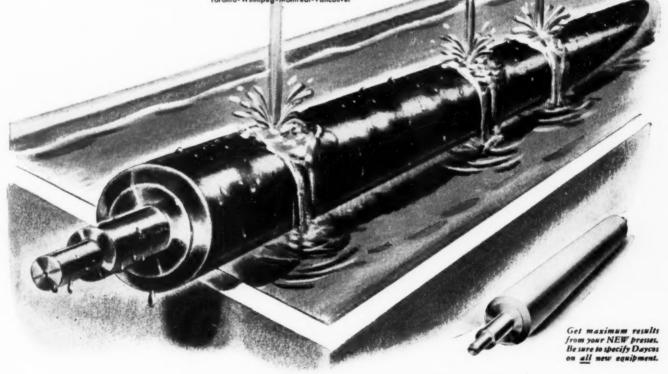
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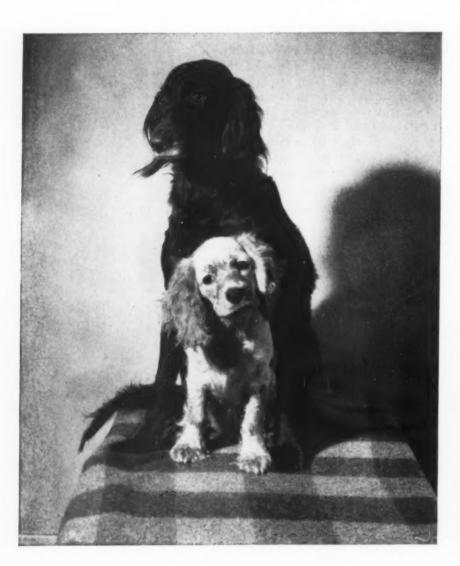
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MODERN LITHOGRAPHY, July, 1946



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EDITORIALS

N a trade meeting in New York many months ago, the counsel for the Amalgamated Lithographers of America stated that in the future that union would organize all lithographic employees, "from the front door to the back." Nothing much in the way of official information has come along since that time until the recent convention of the ALA when the counsel, speaking on the future of lithographic labor, had this to say about organizing: "Shall we organize let-terpress workers? The answer is squarely 'no,' because our right to a bargaining unit of lithographic workers exclusively would quickly break down if we organized all types of pressmen and platemakers. Our traditional and present, and correct, form of organizing would be destroyed. We would lose the autonomy we have so carefully established, and lose bargaining rights in a large number of plants.

"Shall we organize so-called general workers? The answer is positively 'yes,' unless local conditions require different action in a particular case. Insofar as their services are allocated to the lithographic plant or department, they are part of our labor setup. Their rights and proper wage relationship can be developed most equitably by us, not by another union. In this respect, let me warn you that simply organizing these workers and doing nothing more will not suffice. The name 'general workers' should be discarded; they should have full membership rights in the mortuary and relief funds of locals; they should have work classifications which dignify, rather than depress their jobs.

"Shall we organize Vari-typists and other workers engaged in similar copy preparation work? The answer is 'yes,' because they are definitely a part of lithographic production. If and when any dispute arises with the I.T.U., we will find a satisfactory solution, I have no doubt."

This, taken with other recent union actions pointing toward efforts to obtain a 35 hour week, higher wages and more holidays, seems to outline the pattern of things to come.

On the other hand, the subject of apprentice period requirements was touched upon as follows:

"Not all of today's classifications of work require four years of training. New developments in black and white production have created jobs for people which do not require our traditional four years apprenticeship. You are going to have to do something about this. Black and white photolithography is an integral part of the industry just as much as four-color reproductions of fine art subjects. The failure of the union to keep pace with the facts of life in this industry will force equipment manufacturers and employers to train men themselves, to train men in schools beyond the control of the union and make the way easier for Printing Unions to break into the industry."

The reports (published this month) of various industry training schools set up during the past year or two in important lithographic centers, indicate what can be accomplished through the cooperation of employers and the union. The solution of the problems, revolving around labor's demands on the one hand and the urgent need of more trained employees to meet the expanding production opportunities on the other, are important to the entire industry's future, both labor and management alike. Sincere cooperation and a willingness to give as well as take, are needed.

■ITH price ceilings off early in July, lithographere were speculating on the possible effects on paper and equipment. At presstime the situation was in confusion as Congress considered the alternatives of reviving OPA or letting supply and demand seek a balance. A 20 per cent increase (replacing an earlier 12 per cent jump) in printing equipment prices was announced by OPA in June. Whether equipment prices would remain stable in the face of unprecedented demand was speculative. The American Paper and Pulp Association on July 1 stated that no general rise in paper prices is likely. The principal increases will be in low-priced but needed types of paper which could not be profitably manufactured under OPA ceilings, the association said. Price ceilings on ink had already been suspended during June.



EB offset presses, ranging in size from those taking a web of paper a few inches wide up to a 70 inch web, and rolling at speeds up to 30,000 impressions per hour, appear to be heading toward an important role in the lithographic industry's future. Making an important wartime contribution to the lithographic needs of the armed forces, these presses are now back at work producing the many specialized types of lithography for which they are especially designed.

Web presses in operation today are of many sizes and types within the ranges mentioned above. There are perfecting presses, printing on two sides of a web simultaneously with each rubber blanket cylinder acting as the impression cylinder for the other; four-color presses printing

four colors on each side of a web at high speeds; presses delivering cutoff sheets, or rewound rolls, or folded signatures; and presses which deliver up to 30,000 8½" sheets per hour, cut from a web 10 to 14" wide.

These presses, as designed today. are highly specialized machines used only in producing specialty lithography in sizes or runs to fit the press. or for which the press has been especially constructed. In the case of the small web offset, a patented quick plate change arrangement, enabling a plate to be removed and a new one installed in less than five minutes. makes this press thoroughly practical for runs of 500 sheets up to 100,000 sheets. This eliminates the jogging and paper cutting operations reguired where a job ordinarily would be run "four up."

Fred A. Hacker, manager of research and development at American Type Founders Co., in speaking before the New York Litho Club recently emphasized that the web press is not a flexible nor versatile printing unit. He outlined certain types of work best suited for offset web printing as follows:

Office forms and office stationery, letterheads, checks and sales books.

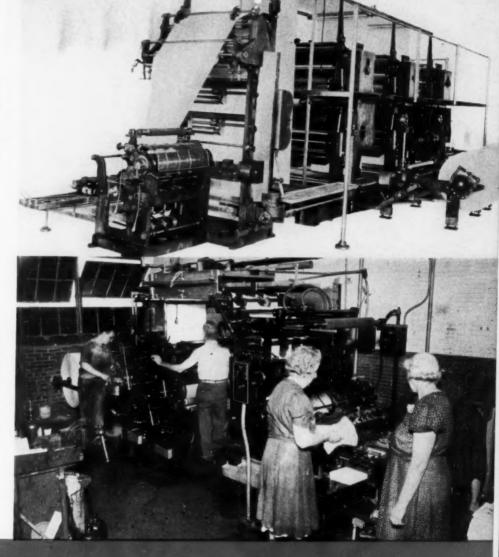
Snap-out forms and fan-fold forms for accounting and billing purposes.

Box tops, packages and box wraps, fancy papers.

Newspapers, periodicals, magazines and books.

Newspaper and tabloid size broadsides in full color, on both sides of the sheet—for department store, chain This web press at the Journal of Commerce plant, Portland, Oregon, during the war produced the Kaiser shipyard newspapers, at the rate of 90,000 copies a week. The 111/2 x 171/2" papers could be lithographed with 2 colors on one side and three on the other, at 12,000 completed copies per hour.

ML subscribers have met Daisy June before. That's the name given to this web press at Raritan Arsenal, Metuchen, N. J. A Webendorfer perfecting press, its printing units are arranged so that the rubber blanket of one unit acts as the impression cylinder for the twin unit, and vice versa. With a folder attached, the press delivers folded signatures of army manuals all ready for collating and binding. (Official U. S. Army photo.)

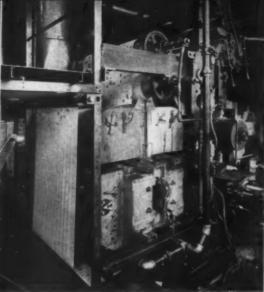


their role looms large in lithography's future

Largest web offset press is this giant at the Trenton Times, Trenton, N. J., which lithographs four cclors on each side of a 70 inch web at speeds up to 15,000 cylinder revolutions per hour. The web passes from one printing unit to the next on a horizontal plane with no compensating or other rollers touching it. The press, built by R. Hoe & Co., utilizes Vapolith heatset inks instantaneously set with Selas dryers. (Photo reproduced by courtesy of Trenton Times.)







Left—A partial view of a newly installed web offset press at the plant of Emerson Press, Pittsburgh. The set-up includes a Selas Vapo-Lith Dryer, shown at the pressman's right. This equipment completely dries 18 000 feet of paper per hour. On the right is a close-up of the gas-fired dryer. The paper enters at the bottom and flames from gas refractory ribbon burners are directed on it. As the flames drive the solvents out of the ink, the solvents are ignited. All fumes are removed by an exhaust fan. (Photos courtesy Equitable Gas Co., Pittsburgh.)

store, and similar direct mail advertising.

Mail order catalogs and telephone directories.

And any other long run jobs.

The above types of work are such that they can make use of the advantages peculiar to web operation. Long runs of specialized jobs can be produced at much lower cost than on a sheet-fed offset press. High speeds can be attained, up to 12,000 to 15,000 folded sheets per hour depending on the type of folder used. Also depending on the type of delivery equipment used, finished work may be delivered in piles of sheets or in rewound rolls.

Web printing permits the simultaneous printing on several different webs going through different printing units on the press, for such work as newspapers. On newspaper style presses imprinting can be accomplished while the press is in operation. A dual rubber plate imprinting unit, which may be operated alternately, permits makeready and changing of imprints without stopping the press.

Because no grippers are required on the web-fed press the cylinder gap can be smaller, providing more image area for the same diameter cylinder. Impression cylinder surfaces can be continuous, eliminating any gap. Some of the presses are constructed on the unit principle so that additional color units may be added to meet expanded requirements.

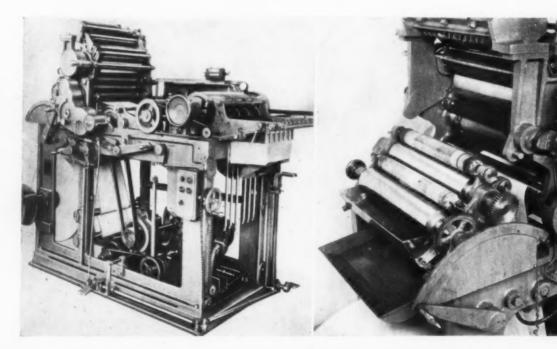
Many bindery operations can be

performed while the web is passing through the press, thus eliminating other steps toward the completion of the job. These operations include punching, perforating either crosswise or lengthwise, numbering, cutting and folding.

The setting of inks on a web fast enough to permit folding and other operations without danger of smearing, has always been a problem. The use of an absorbent stock such as newsprint, provides an answer to the problem for types of work where this stock is suitable. For other work on higher grades of paper, special quick-setting inks are needed. One of these inks, setting on the heat-set principle is proving successful, and is being

(Continued on Page 77)

This Hoe web offset jobber, of which several were built before the war, takes a web 10 to 14" wide, and cuts off sheets 8½" wide; runs up to 30,000 revolutions per hour; takes stock from onion skin to bristol. Said to be fastest offset press in the world. At right is a close-up of water and ink, cylinder assemblies.



28

lithography sells travel again

Crocker-Union on the coast
produces 20,000,000 full
produces 20,000,000 full
color scenic views for vast
standard Oil travel project

Gy ELSA GIDLOW

ITHOGRAPHY is out on the road again selling travel. This vacation season Standard Oil Company of California will distribute 20.000,000 scenic views in full color of beauty spots in 13 western states, Hawaii and Alaska. There are 800,000 each of 25 different pictures, 9 x 12", tipped onto art mats for framing or clipping into the albums the company is selling at cost for collectors.

Crocker-Union, San Francisco, who did the lithography, say that the job took 37 carloads of paper (1.400.000 pounds), and the finished views bulk up to 50 carloads. It took close to a ton of paste to tip the pictures onto the mats.

This huge job, says Roland Myers. of the lithography firm, was run off on two-color presses. The views were taken from 4 x 5" and 35mm kodachrome photographs made by both professionals and amateurs. Standard claims to have been in touch with 7,000 photographers all over the United States in the process of collecting the views. Some were specially commissioned, and in one case, a photographer flew 3,000 miles to get a single picture. Such photographers as Ansel Adams, Fred Bond. Ray Atkeson. John Kabel, and Mike Roberts

are represented. The 25 pictures chosen were eventually culled from 4.000 submitted by 600 amateurs and professionals. In making choices the company attempted to strike a balance between well known and little known spots accessible by automobile. The range is from such popular attractions as Yosemite National Park, California, to unfamiliar spots like Snowmass Lake in Colorado.

Elucidating its choice, Standard officials say: "Picture subjects are the attractions of the West—places and things people travel to enjoy. National parks and monuments lead the list. Regions such as the Redwood Highway or the Navajo country play an important part. Sports such as skiing, natural beauty such as wildflowers and blossoms are also publicised."

To get away from guide-book and stereotyped descriptions, Standard got together a list of well-known authors to do the writing which goes with each view. Some of them are Don Blanding, Gertrude Atherton, Donald Culross Peatty, Ernie Pyle. Irvin S. Cobb, Ernest Haycox, and 16 others. On the back of each mat is further "informative and amazing" material about the picture locales. The views themselves, however, are repro-

duced with no printing or advertising.

The company planned the campaign to get more publicity and promotion out of it than the direct distribution to service station customers will afford, although this is the prime consideration.

Being without obvious advertising of Standard Oil, they can be (and are being) used by department stores, other retailers, chambers of commerce, newspapers, magazines, schools and museums. Blow-ups for such display purposes were made for the company by Film Industries of New York by a photo gelatine process. Department stores and retailers are glad to display the blow-ups (crediting Standard) because they help sell vacation and travel merchandise. For newspapers and magazine readers these views capitalize on the appeal that makes regional books a current publishing phenomenon. Museums display them as examples of color photography and records of the West. Schools take them for visual education work. And the whole ties in with a coastwide promotion of the West which is now in progress by just about every business individual, group, and organization.

(Continued on Page 89)

PLATE METAL AND GRAIN TANDARDIZATION

By S. A. SHERIDAN ARMOUR RESEARCH FOUNDATION

HE question has been raised from time to time at conventions of the Lithographic Technical Foundation, and in the trade press,—"Why don't we standardize." It is apparent, therefore, that there are within the Foundation, proponents of standardization.

These especially, may be pleased to learn that work at the Armour Research Foundation on "Improved Grained Metal Plates for Lithography" has had standardization as one of its principal objectives, and tentative specifications for zinc sheet and for aluminum sheet intended for mechanically grained litho plates, have been drawn up for consideration.

In addition, a great deal of work has been completed in standardizing the grain itself. Measurements of grain depths and size and microscopic observations have been recorded and reported upon samples of grained plate, both zinc and aluminum, secured from firms at such diverse location, to make the samples national in scope. Added to these are measurements and observations upon new plates grained in the laboratory at Glessner House of Illinois Institute of Technology, with tests running the gamut of abrasives ordinarily used by the trade.

These preliminary steps in standardization will be discussed in turn.

The first step in the improvement of a product is to understand it. as is. For this purpose visits were made to important sources of sheet manufacture, as follows: American Zinc Products Division, Greencastle, Indiana; Illinois Zinc Company, Peru, Illinois; Matthiessen-Hegeler Zinc Co., La-Salle, Ill.; The New Jersey Zinc Co., Palmerton, Pa.; and Aluminum Research Laboratories, New Kensington, Pa

The American Zinc Products Division, the Illinois Zinc Co., and the Matthiessen-Hegeler Zinc Co., supply the bulk of the production of zinc base litho sheet in the United States. The Illinois Zinc Co. is a member of the Lithographic Technical Foundation

The New Jersey Zinc Co. is a very large zinc producer, and has performed an enormous amount of research on zinc and related products, but litho sheet is a specialty which this company does not at present manufacture.

As a result of these plant visits the following tentative specification was drafted, and is submitted, herewith, for comments and revision, and for further coordination with the manufacturers of zinc sheet for lithoplate:

Tentative Specifications for Zinc Sheet Intended for Mechanically Grained Litho Plates

Scope

 These specifications cover zinc sheet intended for use in the lithographic printing process.

Manufacture

- (a) The zinc sheets shall be made of furnace refined zinc spelter, or remelt, in accordance with best practice.
 - (b) The zinc sheets shall be flat rolled and by the pack rolling method.
 - (c) All steps in the manufacturing process shall be such to produce the best commercially obtainable uniformity in composition, physical properties, dimensions, and surface.

Chemical Composition

 The zinc sheets shall conform to the chemical composition requirements of Table I.

Table I. Chemical Requirements

Lead, %	.30	ma	ax.
Iron, %	.02	ma	ix.
Cadmium, %	.08	to	.20
Zinc. %	ema	aine	ler

Physical Properties

4. (a) Rockwell Hardness The zinc sheets shall conform in Rockwell hardness to the following requirements:

Rockwell H95 to 100 (60kg load, 1/8" penetrator)

Rockwell 15-T65 to 75 (15kg load, 1/16" penetrator)
(b) Tensile Strength

The zinc sheets shall conform in tensile properties to the requirements of Table II.

Table II. Tensile Properties

	Ultimate Tensile Strength, min. psi	Elongation, min. % 2"
With grain	25000	30
Across grain .	30000	25

(c) Bend

The zinc sheets shall conform to the bend requirements of Table III.



The Author

Table III. Min. No. of 90° bends, 1/16'' radius

With grain	,						16
Across grain						9	12

Number of Tests

- (a) A minimum of one complete chemical analysis for lead, iron and cadmium shall be performed from metal sampled from each furnace per eight hours' operation.
 - (b) A minimum of one set of hardness, tensile and bend tests shall be taken from the production of each final pack rolling mill per eight hours' operation.

Method of Test

- 6. (a) Chemical Analysis
 Chemical analysis shall be according to applicable sections of the current "American Society for Testing Materials Methods of Chemical Analysis for Metals."
 - (b) Rockwell Hardness Testing Rockwell hardness testing shall be according to Specification ASTM E18-42, "Rockwell Hardness and Rockwell Superficial Hardness of Metallic Materials, Tests for."

Sheet specimens .020" or under shall be tested in two or more thicknesses when using the H scale.

(a) Tension testing shall be performed according to specification ASTM E8-42, "Tension Testing of Metallic Materials," using the standard rectangular tension test specimens with 2-in. gage length, and full sheet thickness.

(b) Bend Testing

Bend testing shall be performed upon strips 6 to 8" long and 1 to 1\%" in width, with parallel edges rounded to diameter equal to sheet thickness. These shall be gripped upright in a vise, with 3 to 4" extending. The vise shall

have upper edges rounded to 1/16" R. Specimen shall be bent, by hand, through 90° (count 1), returned upright (count 2), then bent 90° in opposite direction (count 3) and returned (count 4), etc., to failure. Cracking to any length and to a depth of one-half the sheet thickness, shall be considered failure.

Permissible Variation in Thickness

7. Sheets shall be commercially flat, with maximum permissible variation in thickness as noted:
Thickness .020" or less, thickness tolerance ± .001". Thickness over .020", thickness tolerance ± 6%.

Permissible Variation in Dimensions

 Sheets shall be furnished to dimensions specified, within the limits of good commercial practice.

Direction of Rolling

 (a) Unless otherwise specified, for lengths up to *-," direction of rolling shall be parallel to the longer dimension or length of the sheet.

For lengths over *-," direction of rolling shall be parallel to the longer dimension or length of the sheet.

* To be filled in upon agreement with

Workmanship and Finish

10. (a) Unless otherwise specified the surface of one side of each sheet shall be of litho quality and the other of good commercial quality, not necessarily the equal of litho quality.

(b) Finish of zinc sheets of litho quality shall be secured by suitable pack rolling, without special hand or mechanical polishing. Hand polishing of local defects shall not be permitted.

(c) Litho surface quality shall constitute flat plate as pack rolled, free from buckles and free from local imperfections such as pits, scratches, nicks, laps or seams of a nature to render the surface unsuited for litho processes.

Inspection

11. The manufacturer shall afford the purchaser, without charge, all reasonable facilities to satisfy him that the material is being furnished in accordance with these specifications.

Rejection

12. Material that fails to conform to these specifications will be rejected and the manufacturer shall be notified. In case of rejection, the responsibility of the manufacturer shall be limited to replacing the material with other material which conforms to the requirements of these specifications, without charge to the purchaser. With regard to aluminum, specifications for sheet intended for use as litho plate are currently on a somewhat improved basis (with respect to zinc) since formal sheet specifications for aluminum already include several grades, including those currently furnished for use as litho plate.

For instance, for the grade of aluminum commercially designated as 2 S1/2H, American Society for Testing Materials Tentative Specification B25-44T, "Aluminum Sheet and Plate" may be modified very slightly to restrict it to sheet intended for use as mechanically grained litho plates as follows:

Scope

Restrict to sheet intended for mechanically grained litho plates Manufacture

No change

Chemical Composition

No change

Chemical Analysis

No change

Sampling for Chemical Analysis
No change

Methods of Chemical Analysis No change

Temper and Tensile Properties Restrict to ½ H, or as desired

Bending Properties

Change to make strictly comparable to bend test as proposed for zinc sheet

Test Specimens

Restrict to ½ H, or as desired Number of Tests

Restrict to ½ H, or as desired Permissible Variations in Thickness

Restrict to ½ H, or as desired, and to litho plate thickness

Workmanship and Finish

Change to conform to litho quality

Inspection

No change

Rejection

No change

Similar arrangements may be made for 52SH, or other aluminum plates, as desired.

Upon the approval by the Foundation and the sheet manufacturers of these drafts, they may be issued as official tentative specifications, and copies may be issued to all members for use in their purchase specifications.

Using plates which are in that manner furnished to official Lithographic Technical Foundation specifications, the lithographer has taken a big step towards control of quality. If any subsequent trouble shooting locates deviation from specification, with respect to the plates, formalities of making correction are greatly sim-

After six months or a year, the tentative specifications may be reviewed. by circulated questionnaire, or by committee, or both. Desirable improvements which may have come to light, may be incorporated, and the specification may drop the word "Tentative" from its title. The process of reconsideration may then be continued at intervals, and arrangements made in that way, to best serve the interests of the members of the Lithographic Technical Foundation.

Standardization of Grain

Turning from a study of plates, and giving consideration to plate grain it becomes immediately apparent that standardization is a job which is built from the ground up. For instance, it may be difficult to conceive a standard grain placed upon nonstandard plate, and vice versa, a standard plate provides an ideal medium upon which to study and construct a standard grain. Continuing in a similar manner through the lithographic process, as each succeeding step is changed from a variable to a fixed and known constant, it is inevitable that quality and production will improve.

It has been mentioned that tests and observations have been made upon samples of national scope. One of the

measurements has been grain depth.12 This is only one of many properties which affect grain quality, but if it is assumed for the sake of discussion that all else remains either proportional or constant, then an initial rough classification of grain may be made by its depth. In spite of the wide scope of sample source, it was found that regular litho grain fell into the following classification:

Arbitrary Percentage of Classification Samples	Grain Depth, In.
Fine 36	.0004 to .0006
Medium 48	.0007 to .0009
Coarse 16	.0010 to .0012

A poster grain sample ran .0020". or about twice the depth of the coarse classification.

Granting that there are a number of variables in grain production, yet if plate material. graining marble size-kind-and quantity, quantity of water and detergent, abrasive sizekind-and quantity, size and number of rotating machine cycles, and duration of operation are all standard. it appears that results should be reproducible. Even with uncontrolled conditions, if plates of equal grain depth were given a light surface blast treatment with a standard micro-sized

A set of graining tests with all such conditions recorded has been made at

abrasive, it is likely that exceedingly uniform plates would follow.

the Glessner House laboratory, and the abrasives used, together with the plates produced. have been photomicrographed as follows:

Plates 1 to 4 represent the fine grain series on zinc, using 3/8" steel marbles and abrasives 16 silica, 0000 quartz, 240 silicon carbide, and 240 aluminum oxide, respectively. Grain depths are .0005, .0005, .0005 and .0004" in turn. Plate magnification is 100 X.

The second and fourth, with 0000 quartz and 240 aluminum oxide appear very slightly finer and more "mossy" than do the first and third, with 16 silica and 240 silicon carbide. There is very little difference between the four, however.

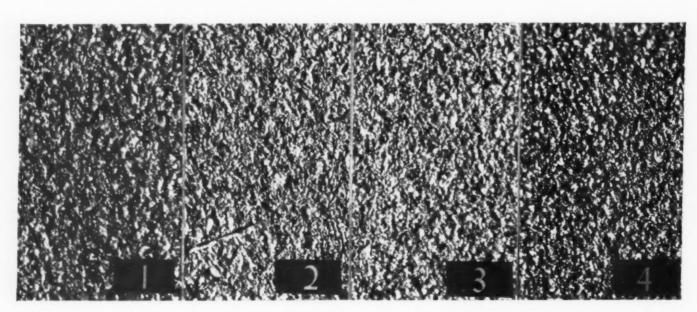
Plates 5 to 8 represent the fine grain series on aluminum grade 2S1/2H, using 3/8" steel marbles and the following abrasives: 10 silica. 0000 quartz. 240 silicon carbide and 240 aluminum oxide. Grain depths are .0007, .0007, .0004 and .0004" in turn. Plate magnification is 100 X.

Plates 5 and 6, with 10 silica and 0000 quartz, are deeper than the remaining two. and deeper than any of the preceding four grains on zinc. A slightly coarser silica abrasive was used in this case, size 10 vs. 16, but 0000 quartz was used for both aluminum and zinc.

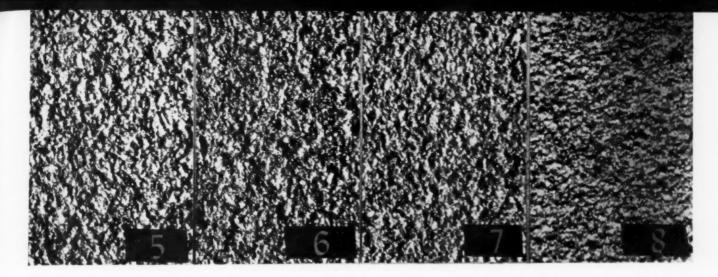
All four of the grains on aluminum appear "mossy."

The abrasives used to produce the

² Sheridan, S. A. "Measuring Grain"—Modern Lithography 13, 26-29 (July, 1945).



¹ Sheridan, S. A. "Research on Improved Grained Metal Plates for Lithography"—The National Lithographer 52, 20-22, 73 (July, 1945).



eight previous grains are shown in the next set of plates, as follows:

1	Plate A	lo. Description	Magnification
	9	16 Silica	40 X
	10	10 Silica	40 X
	11	0000 Quartz	200 X
	12	240 Silicon Carbide	e 40 X
	13	240 Aluminum Oxid	de 40 X

The magnification generally selected for a photomicrograph is a compromise between that great enough for satisfactory detail, and yet low enough to reveal an average field. All the grained plate samples in this series are at a magnification of 100 X. (Another phase of standardization). Most of the abrasive materials, however, were photographed at a magnification of 40X. In these cases the observer may mentally enlarge the abrasive dimensions 21/2 times, to compare them on an equal basis with the grain on the plate.

Doing this, it becomes apparent that the silica samples greatly exceed the grain size of the plate. It is quite apparent that this material is suitably crushed during the graining operation to give the final result. The silica abrasives represent the so-called natural condition, as mined. The grain angles are rounded. Upon crushing, however, sharp broken edges may be anticipated. The 0000 quartz was so fine, that a magnification of 200 X was used, five times as much as with the other abrasives. The quartz, silicon carbide and aluminum oxide all show sharp edges, typical of so-called manufactured abrasives.

The grain is now stepped up to medium. The next four plates, 14 to 17, are for aluminum 2S½H grained with 3%" steel marbles again, but with a coarser series of abrasives, 7 silica, ½ quartz, 180 silicon carbide, and 180 aluminum oxide, respectively. Grain depths are .0007, .0008, .0008 and .0008" in turn. Plate magnification is 100 X.

Although of equivalent grain depth.

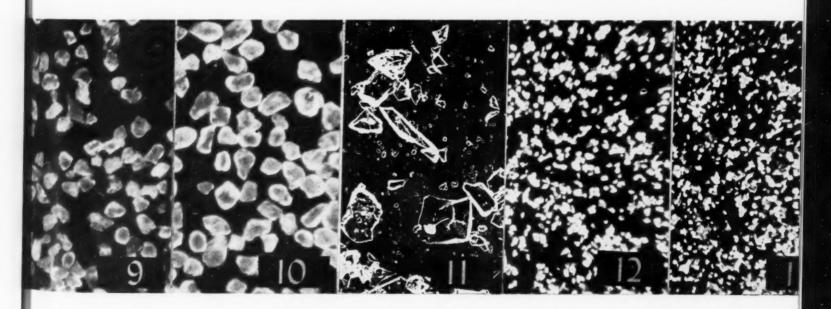
the grain from using silicon carbide and aluminum oxide is in this case very slightly finer in appearance.

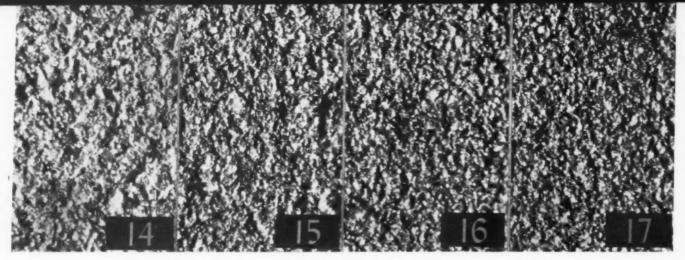
Plates 18 to 21 show the corresponding medium grained plates of zinc, using the same series of abrasives as used with the last set of four aluminum plates, but using 5%" steel marbles instead of 3%". Grain depths are .0006, .0007, .0007 and .0004".respectively. Plate magnification is 100X.

The abrasives used to produce the preceding eight grained plates are now shown in series, each with a magnification of 40 X.

Plate No		Description	Magnificatio
22	7	Silica	40 X
23	1/2	Quartz	40 X
24	180	Silicon Carbide	40 X
25	180	Aluminum Oxide	40 X

Again it may be noted that the original grain of the natural silica is more rounded than that of the remaining crushed abrasives and it is inter-





esting to note the increased size of soft abrasive, silica and quartz vs. the hard abrasive silicon carbide and alumina, which may nevertheless yield similar final size of grain.

Plates 26 to 30 again representing zinc, again use 5/8" steel marbles, but a coarser series of abrasive intended to yield a so-called coarse press grain. The abrasives used were 3 silica, 2 quartz, 100 silicon carbide, and 100 aluminum oxide and grain depth is .0004, .0006, .0008 and .0007" respectively.

Plate 30 represents that grained

with 100 silicon carbide (Plate 28) and then surface micro-blasted with an extremely fine microbrasive. Plate magnification 100 X.

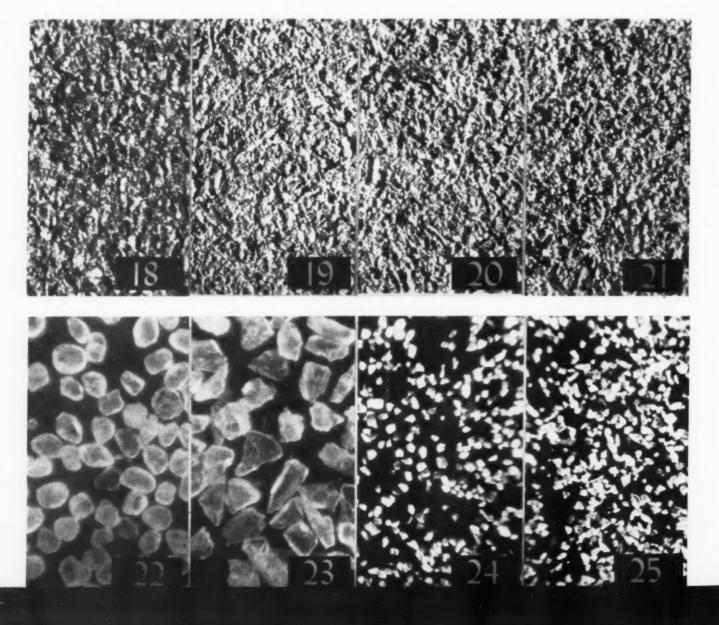
The comparatively shallow grain depth resulting from 3 silica and 2 quartz indicate that marble weight was possibly too light to satisfactorily impress the abrasive into the plate. (Another subject for future checking). Plates 28 and 30 which differ only by a surface grit blasting with microbrasive, both show grain depths of .0008", but grit blasting has enhanced the mossy character of the

surface. This effect is so fine that it can only be noticed with difficulty even at a magnification of 100X.

The abrasives used for the last series of press grain plates are now shown as follows:

Plate No.		Description	Magnification
31	3	Silica	40 X
32	2	Quartz	40 X
33	100	Silicon Carb	ide 40 X
34	100	Aluminum (Oxide 40 X

Plate 35 represents an electron photomicrograph of the microbrasive. This is natural silica, again with somewhat rounded corners.



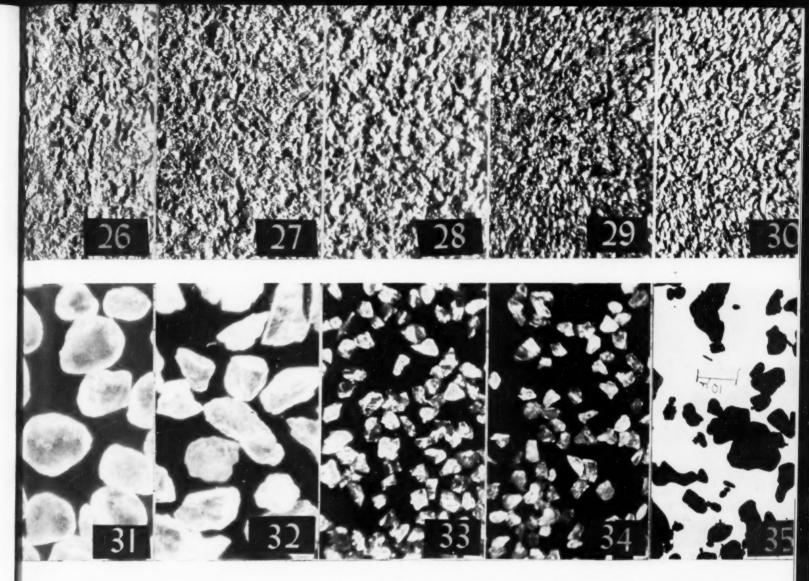


Plate magnification of the electron photomicrograph is 1000 X. A distance is shown on the photomicrograph which is 10u. .01mm or about .0004".

It may be interesting to note here that these very fine microbrasives are available in quantity lots, at about 6½c per pound, and that they may be used many times over in usual grit blasting.

Plates 36 and 37 show first a zinc plate and then an aluminum plate, both grained with 120 aluminum oxide as outlined in Zarkin War Department Manual T-20, Jan. 1944. The zinc plate was grained with 5% steel marbles and the aluminum plate with 3% steel marbles. Grain depth is .0003 and .0009" respectively. Plate magnification is 100 X.

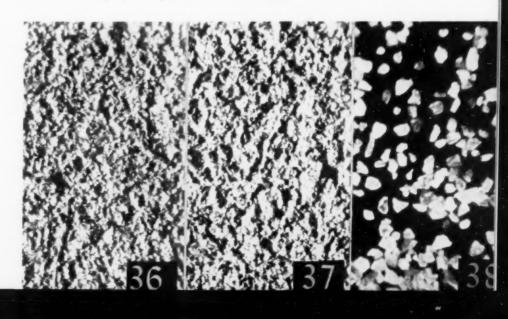
Plate 38 then shows 120 aluminum oxide at a plate magnification of 40 X. This size of abrasive is intermediate between the so-called med-

ium and coarse series in the previous list using 180 and 100 aluminum oxide respectively.

Having made these tests, it is justifiable to ask, "What will be done with this information?" For one thing, the better grains may be culled out, by comparison with the better grains currently used in the field. A detailed report will be issued and then tentative specifications may be drafted for exact designations of such grains, stating also the processes. In that manner one more lithographic problem

should be well on the way towards standardization.

In closing, it is desired to emphasize the desirability for the members of the Lithographic Technical Foundation to cooperate in the coordination and issuance of lithographic materials and process specifications such as those which have been discussed. With proper cultivation, those seeds should result in a crop of standards, and their proper application to lithographic problems should prove profitable.



Describe Litho Training Programs

Milwaukee, New York and Cleveland report on the schools and other projects set up for training veterans, apprentices, junior executives, agencymen and others in lithography. Chicago plans school.

Cleveland

By Carl Moellmann, President

Continental Lithograph Corp. (From a report read at the LNA Convention, Atlantic City, N. J., May, 1946)

LEVELAND LITHO SCHOOL was formed April 25, 1945 for the purpose of giving night training to returning veterans and new employees. Four Cleveland lithographic firms contribute \$50.00 per month each to defray the expenses of the school. Classes are open to employees of any Cleveland shop whether they participate in bearing the expense or not. The school so far has no tie-up with the public schools or governmental agencies. Classes are run in modest rented space approximately 18 ft. x 40 ft. Thursday nights from 5:30 to 9:30. Instructors are chosen from various shops, and are paid \$3.50 per hour.

Before the school was formed, it was realized that complete backing would be needed from both labor and management. Elected officers of the school are as follows: president—from management; treasurer—president of Cleveland local No. 6 of the Amalgamated Lithographers of America; secretary—from management, but from another participating shop.

Employees who desire to make application for school enrollment may do so on regular application forms either through their shop steward or their plant office. Applications are returned to the treasurer. The treasurer and the other two officers form a screening committee on applications.

In the first year of the operation, no more courses than those in dot etching, stripping and layout were attempted. The success of the school, however, is interesting more and more local plants, and it is hoped with more participating members, to widen the scope of teaching to include camera and press operation. The help of equipment manufacturers is hoped for.

In addition to the Thursday night regular courses, an eight-week Tuesday night course was held for advertising agency production men, commercial art studio representatives, etc.

The original plans were to start the course in a small way as an experiment and if enough interest was shown to repeat it for a wider audience. Fourteen production men from advertising agencies were invited to the first meeting and they immediately requested that their art studio suppliers be invited to subsequent meetings. This was done and by the third meeting attendance jumped to 63.

William C. Stone, production manager of Copifyer Lithograph made arrangements for the meetings and demonstrations in various plants. The general plan for each meeting was to start with a chart talk and explain as simply as possible the basic nature of the lithographic subject for the evening. At most of the meetings. chart talks and question and answer sessions were conducted by Andrew Balika, superintendent of the Copifyer company. Following the visual briefing of the subject an actual demonstration was held in the shop by employees of the sponsoring plant.

As a result of the enthusiasm shown it is planned to repeat the Copy Preparation Course in the fall of 1946, inviting representatives from art studios advertising agencies, typographers, and production men from industrial advertising departments.

The Cleveland Lithographic School operates on a no-tuition, non-profit basis. The sponsors are Copifyer Lithograph, Crane-Howard Lithograph, Photo-Litho Plate Co. together with Local No. 6 of the Amalgamated Lithographers of America.

Milwaukee

Report by L. E. Oswald. President.
Milwaukee Lithographers Association:
Treasurer. The E. F. Schmidt Co.

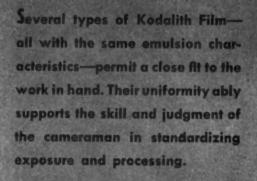
(From a report read at the LNA Convention, Atlantic City, N. J., May, 1946)

IN the fall of 1944, the shortage of lithographic employes in the Milwaukee area began to have its greatest effect upon production. At the same time, demands by the armed forces and war industries for lithographed products required the maintenance of schedules such as had never before been attempted. This condition awakened a few Milwaukee lithographers to the need for a training program for lithographic journeymen for the future. Under the

(Continued on Page 43)

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DOTS — THE FILM
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- ★ Kodalith Orthochromatic Film—Extreme contrast. Sensitivity extends well into the green. For fine line and halftone work. .0055-inch base.
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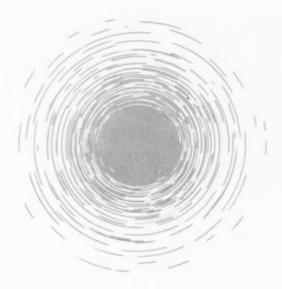
Made from 100% virgin bleached sulphate pulp, these paperboards offer brilliant appearance and unusual strength together with excellent pressroom performance—either in letterpress or offset printing.

These advantages, plus excellent folding qualities, have won for the SPRINGHILL Trio national acceptance for index cards, postcards, die cuts, tickets and menus, job tickets, hospital cards and similar uses.

We wish we had sufficient stocks to supply all those who find the SPRINGHILL
Group of papers best for their heavyduty needs. We are using all our operating facilities as the world's largest maker of papers in our efforts to increase available quantities and to meet current demand.

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Note how President L. G. Elliott of LaSalle Extension University, Chicago, rates the importance of opacity in bond paper at 20 percent in his paper pie chart. President Elliott no doubt had in mind Opaque Certificate when he devised his chart showing the most essential characteristics in bond paper for use in his University. And, as we expected, he rated appearance as most important, at 35 percent. Folding quality and opacity were tied for second place in President Elliott's

chart, each with a rating of 20 percent in importance.

LaSalle has enrolled more than 1,140,000 students, and buys great quantities of bond paper. For its best letterheads, LaSalle uses postwar, cotton-content Certificate, balanced by correct pop test, tear and folding endurance for its fiber content. You also may find it advantageous to use a balanced bond paper which typewrites better and prints faster, offset, letterpress, and on office machines.

CERTIFICATE BOND

Manufactured by Crocker-McElwain Co., Holyoke, Mass.

The Certificate Family of balanced papers—bond, opaque, ledger and index—has the characteristics most important to the user that President Elliott of LaSalle specifies in his chart.

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Left-Dr. D. J. MacDonald, dean, Lithographic Dept., N. Y. Trade School. Above is the N. Y. school's photography students in

the daytime class. All GIs, they are from six states. At right is George McLaughlin, dean of the N. Y. school. (Story page 73.)



initiative of the Milwaukee Lithographers Association, a committee was formed to start the activities. As finally set up, the apprentice committee was formed of four employer members representing the Milwaukee Employers Association, and four members representing the union. The Wisconsin Industrial Commission a pointed a representative to act as an advisor at all meetings, as state approval was required before the committee could function.

The Committee accordingly divided the lithographic industry into its various trade branches such as pressman. press assistant, color artist, and cameraman. Sub-committees were appointed to study each of these branches and develop a course of in-plant training. These subcommittees were composed of men actually engaged in the trade; it was their duty to determine the amount of time required to train an apprentice to become a journeyman. This was the biggest task in organizing our program and brought out the greatest differences of opinion. When it was completed, we had overcome our greatest obstacle. A typical work schedule follows:

	Color Process Artist— m	Approxi- ate hour Required become a urneyma
	Mixing of chemicals Care and use of Ben Day	300
	screens	150
3	Spotting negatives	150
4	Simple opaquing	500
	Advanced opaquing and cutting in register marks	1,000

6	Etching and staining of color separation nega-	
	tives	
7	Etch halftone positives	
8	Lay Ben Day tints	. 800
9	Working up continuous tone ground positives	
10	Alter press plates, retouch with crayon, put in or take out work with needle	
	or brass points	350
11	Air brushing negatives and positives and cut-	
	ting masks	1,200
12	Square up and layout jobs	150
13	Miscellaneous related work	500

Under these schedules, 8,000 hours are required for a lithographic off-set pressman.

10,000

In addition to its Foreword and work schedules, the committee set up Standards covering the duties of the committee, qualifications of the apprentice and the employer, method of indenture, terms of apprenticeship. probationary periods, and the amount of required outside school instruction. The Standards also provide for compensation rates and for special advancement of apprentices due to unusual proficiency. Apprentices are indentured to the committee and subindentured to the employers, and are subject to semi-annual examinations by the committee to review their progress.

By the spring of 1945, with preliminaries completed, and program approved, the committee soon was placing apprentices in the industry.

This "diploma" was presented to each person who attended one or more of the Cleveland School's sessions for advertising agency men and artists.

Our first apprentice was a veteran who had been wounded in action on Attu, and who wanted to become a process artist. His prospective employer was approved, and the indenture put into effect. This apprentice is now, one year later progressing satisfactorily; the employer is satisfied.

VE Day brought about the release of many men from the armed forces, many of whom had worked in lithographic plants before the war, or who had been in Topo units in service. Interviewing veterans soon became a daily procedure for the members of our committee, to be taken in addition to regular duties.

Veterans had to be advised and furnished with information about the (Continued on Page 73



"FOR THE IMPROVEMENT OF THE BREED"

Down the centuries racetracks have been the scene of a most fascinating piece of research: which of a number of horses would run the fastest. Recently, and for the first time in history, a jockey park served as the proving ground for a better breed of a quick setting ink.

A publisher of programs and dope sheets printed at the tracks wanted to cut the time it was taking to get his info from the press to the customers. This called for a quicker setting ink, so he put the problem up to us. Result—SPEED KING BLACKS, for job and cylinder work on coated and uncoated stocks with not too hard a finish.

Johnson SPEED KING BLACKS meet your need, too, for an ink that sets quickly, that can be backed up immediately yet not dry out on the press during the day's run. Furthermore, SPEED KING BLACKS assure high quality printing as well as saving time, for they produce clear, sharp halftones and solids with excellent finish.

We have prepared a special folder giving complete information on SPEED KING BLACKS. Send for your free copy now.



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"Mr. Hope Well" Dispenses Much-Needed Information

NEW character, in the person of Mr. Hope Well, is exerting an important influence for the good of the lithographic industry. In a comparatively short space of time, his accomplishments have been extraordinary. Mr. Hope Well is the central figure in a booklet whose message is so sound and so valuable, that the demand for copies has skyrocketed. Mr. Hope Well has a lot to say that is extremely pertinent, and he says it forcefully, eloquently, and with unanswerable logic. What's more to the point, lithographers and firms operating in the letterpress field have listened to him and in many cases have heeded his advice.

What Mr. Hope Well wants to achieve is a sounder and more prosperous lithographic industry, and he has demonstrated how it could be brought about in a very practicable way.

For many years the industry has discussed supplies and equipment, wages, hours, and the chances for survival of those who attempt to establish themselves in the offset lithographic business. Mr. "Hope Well" is a mythical character in a well-planned and brilliantly conceived piece of publicity who discusses the various problems confronting lithographers and printers.

"The Experiences of Mr. Hope Well" is a 48-page brochure designed by Rieser Ernst and Associates of Cincinnati, Ohio, and published by the National Association of Photo-Lithographers, 1776 Broadway, New

York, containing the gist of a series of talks given in different parts of the country by the association's executive secretary, Walter E. Soderstrom. The salient features of those talks, delivered to many organizations, among them the Printing Industry of America, Amalgamated Lithographers of America, and many metropolitan graphic arts associations, embrace the ever-important and vital questions connected with entering the photolithographic industry. Complementary problems such as poor management, price-cutting, cost of equipment, and the type of employees required, are dealt with specifically in question and answer form.

The creation and publishing of this booklet was an important public-relations job, and it could not have been planned or executed by any one lithographer, or even a group of lithographers located in a single territory. The project was inspired by the collective enthusiasm and interest of the association's membership.

Lithographers are aware that their industry has grown considerably in the past few years. It is also generally agreed that business prospects at present are quite good. Hence many aggressive and forward looking persons are planning to set themselves up in the offset business by purchasing either new or used equipment. Some of these plants will be exclusively lithographic, and others adjuncts to letterpress establishments.

If these new enterprises are properly planned, if they are based on judicious selection and adequate capital, and if they are located in strategic centers where there is a demand for their particular product, their chances for survival are reasonably good. However, if any, or a majority of these elements are missing, these new businesses are destined for a precarious existence at best, and finally, after struggling for a while, may close their doors forever.

The unfortunate situation, in view of these possibilities, is that many of these poorly organized and struggling businesses would try desperately to hang on as long as possible. Thus, there would be the disagreeable possibilities of cut-throat competition and the lowering of quality standards.

It stands to reason that no one desires to engage in a venture where the chances of failure are infinitely greater than those of success. This logic ap-







A cotton fibre content paper in a broad range of colors, Chieftain Bond is especially suitable for printing and lithographing. It has sturdy texture, impressive feel, appearance and uniformity. Chieftain Bond is used largely for business stationery, company letterheads and envelopes, sales letters, office forms and other semi-permanent documents.

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BETTER BOND PAPERS FOR EVERY PURPOSE

These famous names identify the papers manufactured by the Neenah Paper Company. The name *Neenah* appears in each watermark to identify the genuine for your protection.

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TUDOR LEDGER
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RESOLUTE LEDGER
NEENAH LEDGER
NEENAH INDEX BRISTOL

NEENAH PAPER CO. • NEENAH, WIS.

plies to printers as well as to lithographers. This is where Mr. Hope Well comes into the picture, and points the way to a solution of the problem. "Hope Well" discusses the subject pro and con, presents facts and shows figures as to what is actually required to achieve success.

The owner of one of the larger medium-sized printing plants, after reading what Mr. Hope Well had to say on the subject, wrote in to the association as follows: "This gentleman certainly gives darn good advice. When I learned that the installation of lithographic equipment was going to cost us \$20,000 to \$25,000, I determined to use this money to improve our letterpress plant, which in the end would be better for me. and also for the industry." One basic fact revealed by the hundreds of inquiries for specific information is that the management of both the lithographic and printing industries is eager to know the facts as they really are.

Three important factors have greatly contributed to the incessant desire to establish new offset plants. During the war, the federal government start-

ed dozens of lithographic plants. located in every section of the country and also in foreign lands, wherever the army or navy were based. These plants were manned by recently trained personnel who had, as a rule, little or no experience with the offset process. Intensively trained in a limited period, they did an excellent wartime job, during which time they began to plan postwar careers for themselves in the lithographic industry. Having become proficient at their respective tasks, it was but natural for them to feel that they could utilize their new-found skills and experience in the lithographic industry at the conclusion of the war.

Another factor that was a perfect complement to the service man's desire to become a part of the lithographic industry was the necessity of disposing of millions of dollars worth of lithographic machinery and supplies, which the service man felt he was entitled to purchase. That this used machinery might be a distinct handicap to the average individual purchaser and a threat to the stability of the industry was often not gener-

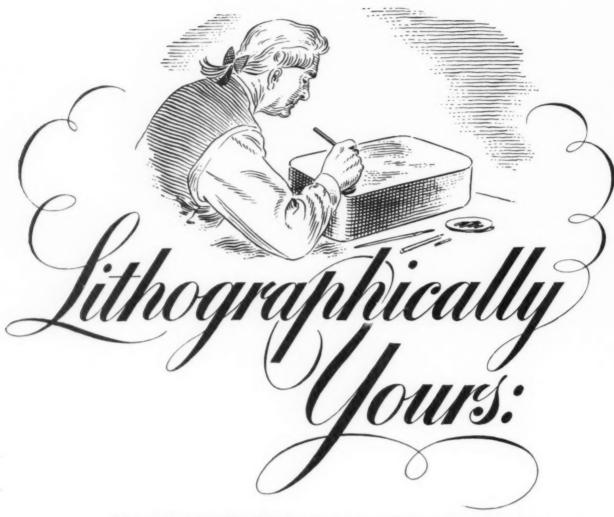
ally known by these enthusiastic new-

The third element was the "G.I. Bill of Rights," with its borrowing provisions. With millions of dollars available at local banks, backed up by the average G.I.'s legal claim to a portion of it when endorsed by the federal government, thousands of individuals began to plan business careers in lithography. In some instances these plans did not consider their limited experience, lack of technical proficiency or the virtual absence of training in the business end of the industry. Farsighted leaders recognized the implications of these conditions as far back as four or five years ago and warned the industry what might happen if steps were not taken to offset them.

Almost at once the NAPL laid the groundwork for a nation-wide survey to determine (1) the volume of business the industry was doing and probable yearly increases during the next few years; (2) the potential opportunities for newcomers in the industry either as journeymen or proprietors;

(Continued on Page 79)





Although RUTHERFORD has fabricated equipment for other industries, it has always specialized in the manufacture of machinery for lithographic reproduction.

We welcome inquiries and any opportunity to make our experience available to those with plans or problems that involve the lithographic process.

You are cordially invited to discuss your plans with RUTHER-FORD — our advice places you under no obligation.

Rutherford Machinery Division

100 SIXTH AVENUE · NEW YORK 13, N. Y.



Selling



PART TWO

HEN an advertiser buys newspaper space, magazine space, radio space, or car cards, he can tell exactly how much coverage he gets per dollar, and by comparing past performance on similar campaigns, he can tell pretty much in advance what results to expect. . . . because these competitive media have scientific, statistical data behind them.

When Mr. Advertiser buys direct mail, what is his scientific proof that he will get his money's worth? Well, he can rely on past experience; on estimates given by the producers -either advertising agency or printer; or he can spend his money, then guess and pray. Direct mail has no recognized authoritative method of evaluation - no scientific advance measurement of results.

Granted that the medium is a difficult one to measure, nevertheless some vardstick of value should be set up. I understand that Edward Stern & Co., Philadelphia, has done some splendid groundwork along these lines, but in general, there is no such method available. And gentlemen, because we are approaching the day when advertising managers will go out with a magnifying glass to examine every medium they use in order to get their dollars' worth of advertising, we in direct mail have got to work together-for the benefit of all of us-to sell the advantages of our product. The point is, we have

By E. F. SCHMIDT

President, E. F. Schmidt Co. Milwaukee

to establish it as a good product in terms of value received per dollar.

I spoke of two disadvantages of our competition: the increasing space rates of magazines, and the fact that radio is pretty well sold up. Well, when magazines increase their rates, they do it because they've gained more circulation. In other words, the coverage per dollar will be about the same—or even better—despite the higher rate. McFadden publications alone will have a 90 million circulation, against 66 million in 1945. The Saturday Evening Post now has about 31/2 million—is gunning for 6. What is the limit? The Readers Digest, though it has no advertising, admits a circulation of 11 million-and probably has a great deal more.

What about newspapers? The days of limited advertising space are gone. They are getting more newsprint all the time. And magazines are buying their own paper mills outright, to assure themselves of adequate sup-

(As far as our supplies are concerned, the backlogs of orders at the mills for coated and uncoated books, offsets and other types of paper can't be filled in a normal period-and you know how swamped the mills are with orders for letterhead bonds.)

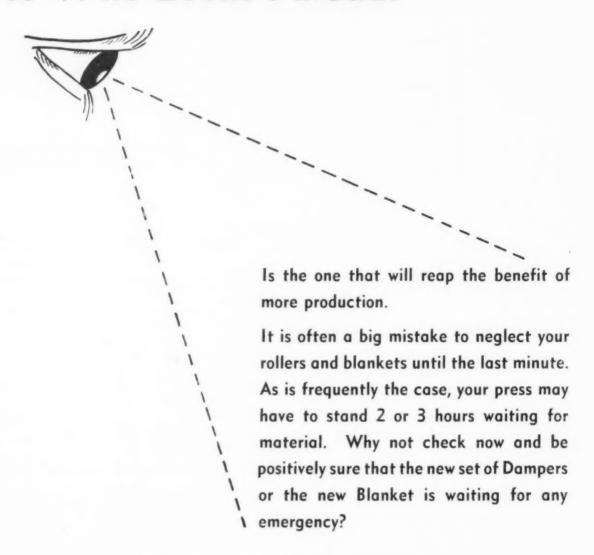
As for another competitor-radio -sure, the big networks are well

sold out for the best times of day and night. But never for the moment think that if an advertiser wants radio he can't get it today-or tomorrow either. There is plenty of time available on the valuable and result-producing "spot contracts"-whereby the advertiser uses transcriptions over a number of good stations-spaced where he wants them, timed when he wants them. Television is an infant. No one knows what it will hold out to advertisers. FM is in its early stage too, ready to offer us even more competition.

In space advertising, money is spent primarily for coverage . . . for the circulation-not the preparation or the paper or the labor. In direct mail, when comparisons are made, money is spent primarily for layout and art and copy and plates and type and engravings and printing. At least that's what most buyers think. And right there is where you and I can do a little educational work for our own benefit. Let's get our customers -and our prospects-out of the habit of thinking in terms of those tangible things-and into the habit of buying sales accomplishments over a longrun period. Instead of selling so many impressions of ink and paper, we have absolutely got to sell IDEAS.

When rates go up in space advertising, there's a good reason. A selfish reason, which interests the advertiser. He pays more, but he gets a bigger audience.

He Who Looks Ahead:—



Our Roller Department is always ready to serve you

J. H. & G. B. SIEBOLD, INC.

"Over half century of service"

Manufacturers of

PRINTING NKS -LITHOGRAPHIC

OFFICE: 47 WATTS ST., NEW YORK, 13

Phones: WAlker 5-5565-66-67-68

FACTORY: 101 SIXTH AVE., NEW YORK, 13



Lithographed in 4 colors

Warren's Cumberland Offset PRE-CONDITIONED Wove & Special Finishes

Postal regulations prohibit sampling of paper in this publication, therefore Cumberland Offset is not used for this insert. Samples of Warren's Cumberland Offset may be secured from your Warren merchant.

Leading

PAPER MERCHANTS

who sell and endorse

Warren's Standard Printing Papers

ALBANY, N. Y.

ATLANTA, GA.

BALTIMORE, MD. The Barton, Duer & Koch Paper Company
BALTIMORE, MD. Louisiana Paper Company, Ltd.

BOSSE, IDAHO
BOSTON, MASS.

STOTTS & Bement Company
The Alling & Cory Company BUFFALO, N. Y. The Alling & Cory Company Caskie Paper Company, Inc.
Chicago Paper Company
The Diem & Wing Paper Co.
The Petrequin Paper Company
The Alling & Cory Company
The Diem & Wing Paper Co.
Olmsted-Kirk Company CHARLOTTE, N. C. CHICAGO, ILL. CINCINNATI, OHIO CLEVELAND, ORIO COLUMBUS, OHIO Dallas, Texas Denver, Colo. Des Moines, Iowa Detroit, Mich. Carpenter Paper Co. Western Newspaper Union Seaman-Patrick Paper Company EUGENE, ORE. FORT WORTH, TEXAS FRESNO, CAL. Zellerbach Paper Company Olmsted-Kirk Company Zellerbach Paper Company FRESNO, CAL. Zelletdach raper company
GRAND RAPIDS, MICH. Quimby-Kain Paper Company
GREAT FALLS, MONT. The John Leslie Paper Co.
HARTFORD, CONN. Henry Lindenmeyr & Sons
L. S. Bosworth Company INDIANAPOLIS, IND.
JACKSONVILLE, FLA.
KANSAS CITY, MO. Crescent Paper Company Irginia Paper Company, Inc. Midwestern Paper Company The Weissinger Paper Company LANSING, MICH. Western Newspaper Union Arkansas Paper Company LITTLE ROCK, ARK. LONG BEACH, CAL. Zellerbach Paper Company Zellerbach Paper Company Miller Paper Company Caskie Paper Company, Inc. Los Angeles, Cal Louisville, Ky. LOUISVILLE, LYNCHBURG, VA.

MILWAGKEE, WIS.

MINNEAPOLIS, MINN.

The John Leslie Paper Company, Inc.

Nackie Paper Company

Henry Lindenmeyr & Sons

Paper Company, Inc.

Paper Company, Inc. Lathrop Paper Company, Inc. Storrs & Bement Company Alco Paper Company, Inc. NEW HAVEN, CONN NEW ORLEANS, LA. Henry Lindenmeyr & Sons Lathrop Paper Company, Inc.
The Alling & Cory Company
J. E. Linde Paper Company
The Canfield Paper Company NEW YORK CITY

OAKLAND, CAL

Western Newspaper Union Field Paper Company D. L. Ward Company OKLAHOMA CITY, OKLA. OMAHA, NEB. PHILADELPHIA, PA. The J. L. N. Smythe Company Schuylkill Paper Company Zellerbach Paper Company The Alling & Cory Company PORTLAND, ME. PORTLAND, ORE. C. M. Rice Paper Company Zellerbach Paper Company Zellerbach Paper Company RENO, NEV B. W. Wilson Paper Company The Alling & Cory Company Zellerbach Paper Company RICHMOND, VA ROCHESTER, N. Y. SAGRAMENTO, CAL. Beacon Paper Company Tobey Fine Papers, Inc. ST. LOUIS, MO. The John Leslie Paper Co. Zellerbach Paper Company Zellerbach Paper Company ST. PAUL, MINN SALT LAKE CITY, UTAH SAN DIEGO, CAL. SAN FRANCISCO, CAL. Zellerbach Paper Company Zellerbach Paper Company Zellerbach Paper Company SAN JOBE, CAL. SEATTLE, WASH SHREVEPORT, LA.

SPOKANE, WASH.

SPRINGFIELD, MASS.

The Paper House of New England
STOCKTON, CAL.

Louisiana Paper Company, Ltd.

Zellerbach Paper Company

Zellerbach Paper Company TOPEKA, KAN. TROY, N. Y. TULSA, OKLA. Midwestern Paper Company Troy Paper Corporation Tulsa Paper Company Olmsted-Kirk Company WACO, TEXAS WALLA WALLA, WASH. WASHINGTON, D. C. YAKIMA, WASH. Zellerbach Paper Company Stanford Paper Company Zellerbach Paper Company

Marquardt & Company, Inc. Schlosser Paper Corporation Zellerbach Paper Company

EXPORT AND FOREIGN

NEW YORK CITY (Export) National Paper & Type Co Agencies or Branches in 40 cities in Latin Ame West Indies. New York City (Export) Muller & Phipps (Asia) Ltd.
Agencies in Belgian Congo, Burma, Ceylon, China, Hong
Kong, Iceland, India, Malaya, Philippine Islands, South

AUSTRALIA B. J. Ball, Ltd. B. J. Ball (N. Z.), Ltd. NEW ZEALAND Agents for Zellerbach Paper Co., Ltd., HAWAHAN ISLANDS



Photo by Franklin I. Jordan, F. R. P. S.

Warren's Cumberland Offset ▶ PRE-CONDITIONED ◀

WOVE • SAXONY • HOMESPUN • LINEN • HANDMADE

ARREN'S Cumberland Offset is pre-conditioned by the exclusive process that has been used successfully on Warren's Label papers. Under average pressroom conditions, both winter and summer, Cumberland Offset may be run directly from the case or skid without further conditioning by hanging.

Comprehensive pressroom tests indicate that Cumberland Offset exhibits a minimum of stretch or shrinkage under changing atmospheric conditions. Tendencies toward curling and "cockling" are held to a minimum—even under extreme conditions of relative humidity.

Because of its flat-lying properties Cumberland Offset is a "production" sheet which may be run at maximum press speeds.

Write for free booklet - "How Will It Print by Offset"

S. D. WARREN COMPANY • BOSTON 1, MASS.

Better Paper (Warren's) Better Printing Printing Papers



The author as he delivered the accompanying talk at the conference sponsored by the Graphic Arts Association of Milwaukee.

When costs of direct mail go up. what is the selfish reason? No more coverage-no more circulation-no more impressions—the same sized audience. To offset this possible reasoning, we must produce more intelligently planned literature to fit the selling price of a given article or machine. A product selling for \$25,000 per unit calls for a different direct mail approach than for an article which sells for only \$2.50. In other words direct mail literature must be planned to do an effective job and at a cost commensurated with fairly accurate projected results.

In football, the successful teams stick to the kind of football that gets touchdowns for them. It's the same way in our business. The organization which finds its groove will get places fastest by keeping in that groove—by building a reputation as a specialist in a certain line of printing.

In talking broadly about sales, and what type of business to specialize in, it seems to me there are two basic ingredients to consider. One is equipment-the other is manpower. With these resources, what is the best combination of plays you as coach can call to make the touchdowns of profitable business-over a long period? Depending on those two itemsequipment and manpower— a printer can build a reputation as an expert in one particular type of play. All printers are not equipped to specialize in publication printing. All cannot profitably feature form work; all printers cannot and should not try to be experts in fine printing . . . or fine

book work . . . or true creative advertising printing.

In these times, all of us are subject to temptation-to mix up our signals a little-to get into the so-called green pastures and call some new plays. If we've built a justified good reputation for ourselves-as producers of displays, for example, we might be tempted to turn down an order for displays so that we could get into something else-just because no big press-runs are involved in the display order. We might gain a couple of yards on the play, but we might lose the game too . . . because we would have lost the confidence of the customer who has been coming to us because of our original reputation. In other words, the more we mix our business, the fewer touchdowns we're going to have in the seasons to come.

A second decision we can make is relatively simple. It is obvious that the more successful, from a sales standpoint, is the piece of direct mail our customer sends out, the more repeat business we'll get from that customer. Too often we're apt to forget entirely the function of our products in terms of our customers' sales. That's a mistake. We can quite easily increase the sales of our clients if we keep harping on the function of direct mail . . . if we sell the idea of sales, and not so much pretty artwork and low-cost presswork. Doing that, you and I and our new young men can strengthen our position. In doing this selling, we can decide to stick to the old principle of talking about people, not things. Every purchaser who ever lived was more interested in himself and in other people than in our materials and our "things." That's just an axiom of good selling—but it's often overlooked.

Sell Direct Mail Advantages

We can make a decision now—to do everything in our power to keep selling the advantages of direct mail. I want my share of the advertising budget and you want your's—but neither one of us will get it if we don't work together to sell our product.

That doesn't mean running down our competitive media, either. As a matter of fact, space and direct mail work hand in hand. Space, in producing sales, results in a bigger demand for printed advertising. And space can popularize the direct mail pieces of a company—just as the direct mail can give the space a boost. Thus, in one sense, the two media supplement each other.

Further, we can decide to be careful about expending our manpower. We can't be too cautious about maintaining the quality of work we are known for. It won't pay to hire any worker we can get our hands on. Even with short manpower we can't make trained pressmen out of day laborers. Adequate training must be sustained.

Another decision we can make: We can decide to look twice before we jump at new equipment just because it's available after so long a wait. An adequate study ought to be made before any piece of equipment is added. A check of market needs might show profits today as being even greater than last year . . . but this is hardly the right barometer to use in thinking about equipment. No, equipment is a capital investment, to be liquidated in a reasonable period. A one-year period should never be used as a guide in making such an investment. I think you will agree with me that the past few years are not fair ones for such judgment. With changes in the excess profits tax . . . with a more careful expenditure by advertising

(Continued on Page 80)



... Here is a developing ink that works equally well for both deep-etch and albumin.

SINVALCO No. 8 is a dense black developing ink with superior covering qualities. It spreads evenly and smoothly and it is ammonia-proof.

The high quality of this product plus the added convenience of a single solution for both processes is acclaimed by leading lithographers everywhere.

Let us demonstrate in your own plant the many advantages of using this and other SINVALCO Standardized Chemicals. Write, wire or phone the nearest S. & V. office today.

SINVALCO Ready to Use STANDARDIZED CHEMICALS

- SINVALCO Solution No. 1 Deep-Etch Coating Solution (Ready Mixed)
- SINVALCO Solution No. 1 (A and B)
 Deep-Etch Coating Solution
- SINVALCO Solution No. 2
- SINVALCO Solution No. 3 Deep-Etch Devel
- SINVALCO Solution No. 4 Deep Etching Solution for Zinc
- SINVALCO Solution No. 5 Deep Etching Solution for Aluminum
- SINVALCO Solution No. 6
- SINVALCO Solution No. 7
- SINVALCO Solution No. 8 SINVALCO Solution No. 9
- SINVALCO Solution No. 10
- SINVALCO Solution No. 11
- SINVALCO Solution No. 12
- Plate Etch for Zine SINVALCO Solution No. 13
- SINVALCO Solution No. 14 Fountain Etch for Zine
- SINVALCO Solution No. 15 Fountain Etch for Alum
- SINVALCO Solution No. 16 Lithotine

ERVICE ROM COAST O COAST

Sinclair and

Main Office and Factory: 611 West 129th Street, New York City

Albany

Birmingham Charlotte

Cleveland Dallas

Dayton Detroit

Havana Kansas City Medico City Nashville Jacksonville Los Angeles Miami New Have

New Orleans San Franci New Haven Philadelphia Seattle

how to start a program of on-the-job training

a detailed plan is available to make it easier to set up individual plant programs

PART II

Some man should be designated as Training Supervisor in every plant that participates in a training program, whether it be individual in-plant training, or a cooperative training program. There are certain duties to perform and certain responsibilities that are connected with organized training and someone has to do the job.

Once the decision to start a training program has been made and the supervisor chosen, the next step is to determine the number of prospective students interested and the types of training wanted. This requires a publicity campaign.

A wide distribution of Lithographic Technical Foundation manuals, properly placed among the employees of the plant, will in many cases raise interest in what you are planning. By "proper placing" is meant that not only should every employee of the pressroom get books related to the presses, but they should get those on plates and paper, and the platemaker should get manuals on some press operations and retouching. The retoucher should know something of photography and platemaking. Every employee in the plant should know what Foundation material is available and how he can get it. He should know what classes are available and how he can get into them.

Perhaps the best results may be had by the distribution of simple folders containing an announcement of the management's plan to start a program if enough interest is shown. A paragraph or two that will indicate the company's interest in its personnel is a good introduction. Announcement of the training supervisor's name and function should follow with instructions concerning the making out of the applications.

Prospective students always want someone to talk to when making a decision of this sort. A well informed counselor should be designated or this job should be given to departmental heads or foremen. The training supervisor should see that these men are well informed and in full sympathy with the program. Enlist the cooperation of all foremen and department heads in putting the program over. Explain to them that better trained men make the foreman's job easier. Lay everything on the line at once, so that false rumors will be spiked before they start. Such programs are running successfully in many places and others are starting

Try to discourage any tendency to make a joke of this program. Be serious about it yourself and set a good example. Convince the men that the benefits to them are greater than the benefits to the company.

The distributed material should contain the names and descriptions of the courses contemplated and the tentative dates and time. Full information concerning pay should be provided. Remember that this is a sales campaign and should be approached and executed in a clear and thorough manner.

It is assumed that the former duties of the man who has been selected as training supervisor comprised a full-time job. Many of these duties should now be delegated to others because the launching of a training program requires a lot of time and attention. It cannot be done in odd moments off from other pressing duties.

Summarizing the duties of a training supervisor, we have:

- Find out from management every detail concerning pay for students and instructors. Also any points of company policy that are to be considered.
- 2. Enlist the aid of all foremen, department heads, and supervisory personnel. Make sure that they know all of the facts and are in sympathy with the program. Without their cooperation the plan will be weak.
- 3. Work up your publicity material for distribution to prospective students. Make them feel that they are a part of the effort. Use the suggestions in the 5th section of the PLAN. At the same time make up an application blank that will fit your conditions. Tell them the whole story the first time so that false rumors will not get started.
- 4. Distribute publicity material and application blanks. Urge supervisory personnel to confer with prospects in their departments. Be sure your material designates persons who can be consulted upon points not understood. If applications are slow in returning, follow up with more publicity.
- 5. When applications are in, inspect them and:
 - a. Divide applications into groups according to subjects to be taught.
 - Decide upon a qualification standard and perform necessary screening.
 - Decide which classes you intend to undertake.
 - Decide who will be best fitted to teach these classes.
- 6. See that Course Material and Texts are ordered.
- Interview prospective instructors and have them read the material written for them.
- Keep the program going by an evidence of interest. Visit classes, talk to instructors, ask for suggested improvements, and give every possible aid to the program.

Necessity EXPERIENCE IS A GREAT TEACHER!

During the shortage,
thousands have learned
to prefer
better quality paper.



Buyers of lithography who turned to high grade cotton fibre ledger, bond and index papers of necessity now specify these better grades as a matter of choice. These quality paper buyers represent desirable, profitable accounts. They are worth having now and will be even more valuable when competition is keener. Now is the time to sell them permanently on the high grade paper-buying habit. By selling higher quality at every opportunity, you are helping to develop loyal, dependable, satisfied customers for the future.

BYRON WESTON COMPANY, DALTON, MASS.

Makers of Papers for Business Records

Weston Papers

BYRON WESTON CO. LINEN RECORD

BYRON WESTON'S CONTON THE CONTON AND LINEN FIBRE

WESTON'S CONTON FIBRE
WESTON'S CONTON FIBRE
WESTON'S CONTON FIBRE
WESTON'S CONTON FIBRE
WESTON'S CONTON FIBRE
WESTON'S DEFIANCE INDEX
WESTON'S DEFIANCE SOND
WESTON'S DEFIANCE SOND
EXTRONOS CONTON BOND
EXTRONOS CONTON BOND
WESTON'S DEFIANCE SOND
TOOM CONTON FIBRE
WESTON'S CONTON FIBRE
WESTON'S CONTON FIBRE



PEAKING of NAPL public relations (see page 45), if you read the Standard Advertising Register you have probably seen the display advertisement of that association, Headed "Increase Your Sales by Using Lithography," the copy stresses the advantages of the process and lists over 25 fields and products where lithography outclasses the competition. It is inserted where many buyers of printing will see it.

ml

"Greeting Card Art—How You Can Sell It" is the title of a booklet recently issued by the Arts Bureau of Gartner & Bender. Inc. The booklet offers valuable information under these headings: free lance or steady employment, submitting material for consideration, two ways to knock at the publisher's door, compensation is liberal, protection for your ideas, and timetable of production. The Arts Bureau was recently launched with the idea of stimulating higher quality greeting cards.

ml

It's quite a job to ship a big press across the country, says R. Hoe & Co. The recently completed gravure press which Hoe built for the St. Louis Post-Dispatch weighs 275 tons and is 125 feet long, and it took a lot of flat cars to haul it from New York to the banks of the Mississippi. The press was dismantled in sections for the trip, of course. When running at capacity it has about 500 feet of paper threaded through it at all times. Maybe that's where our paper is going.

Hoe also announced what they say is probably the biggest order ever placed for presses. THE AMERICAN WEEKLY placed an order for nine presses, all color machines, which totals \$4,000,000.

ml

Charlie Southern, Nashville branch manager for Sinclair & Valentine, who has now been in civilian clothes for some months, recently was awarded the bronze star medal by the U. S. Navy. In 1942, as a lieutenant, j.g., the citation reports, Southern was in charge of a gun crew on the SS Edgar Allen Poe, loaded with 2,700 tins of ammunition and gasoline. The ship was torpedoed by a Japanese submarine, and "with his ship severely damaged and lying helpless in the water, Lt. Comdr. (then Lt. j.g.) Southern immediately rushed to the after gun platform to direct his men as the merchant crew stood by to abandon the vessel whose cargo rendered it vulnerable to instantaneous destruction if fired by another torpedo. Although the original concussion jammed the ready boxes, the Armed Guard under his fearless leadership waited at their guns. and, scanning the water for sight of the enemy underseas craft, prepared to fire the several shells available. When the submarine suddenly emerged, Lt. Comdr. Southern personally fired his only four-inch shell, scoring a hit and setting off terrific explosions near the enemy's conning tower as his men opened with other heavy and light guns. As the submarine sank beneath the surface, he directed his men to aband n ship, satisfied that the Japanese vessel could no longer menace the disabled merchantman or the crew in the water. Through his alert presence of mind in the face of extreme danger, his great personal courage. and unswerving devotion to duty, he contributed in large measure to the destruction of a hostile submarine and upheld the highest traditions of the United States Naval

ml

The discharge emblem denoting a record in the military service, is seen

everywhere, but the fact that it is under the copyright of a private company is now being stressed in the graphic arts trade along with warnings not to reproduce it without permission. The copyright owner is Larry Mickelson & Co., Portland, Ore., and the owners are reported to be restricting use of the design in advertising of a commercial nature. Some lawyer ought to have a field day filing suit against everyone who has reproduced the design.

ml

A "Guild Sanctum" has been acquired by the Printers Supply Salesmen's Guild of New York. The Frontenac Restaurant, Varick and King Streets, is the spot selected. The Guild describes it as follows: "a cozy place, complete with bar and all necessary club facilities, serving the most delicious food in New York... It is being chartered by the State of New York under the name of our organization and will be available at all times for use by Guild members and their guests and friends of the graphic arts industry." Sounds like a good idea.

m

Herbert Paschel, whose series of articles on "How to Choose a Process Camera" has just been completed in this magazine, comes up with the statistics that this brings his total to 28 articles published here since he made his first contribution in 1939. Some of these 28 were in installments, too.

ml

Horace Reed, president and a founder of the Niagara Lithograph Co., Buffalo, was recently elected president of the Buffalo YMCA board of trustees, a post he formerly held from 1924 to 1931.

mi

The Young Lithographers Assn. of N. Y. will be meeting at a different place this fall when they reconvene. The N. Y. Advertising Club, where the YLA meets, had a rather bad fire in June, and is now in the process of moving its activities elsewhere while the building is repaired.

ml

Robert Headley. of Philly Litho Co.. was buzzing around over the softball game at the Philadelphia Litho Club's outing in June in his private plane, and having himself a time. He flies for fun and was in the CAP during the war. He is one of the directors of the litho club.

For Blacker Blacks... Whiter Whites... Asked, in a recent survey, which Du Pont Photolith features they considered most valuable to them, the majority of the lithographers replied, "the dense black and clean, clear whites," which save time—cut costs.



Contrast
Speed
Wide latitude
Quick drying
Flat lying
Easy scribing
Easy etching
Convenient packaging

Handy light-weight dispenser box means greater convenience in the darkroom. Box protects the film at all times.



DU PONT PHOTOLITH FILM

BETTER THINGS FOR BETTER LIVING
. . . THROUGH CHEMISTRY





ABOUT THE TRADE

Census Studies Printing

A special industry study of the printing, publishing and allied activities in 1945 has been announced by the Bureau of the Census. The survey is being made by the bureau in response to the request of several trade associations. The purpose of the survey is to determine how the paper supply has been distributed, how much of the printing done in 1945 was of a wartime nature, where new business may be found to replace it, and to aid in the location of idle machinery and equipment which might be put into productive use.

New St. Louis Army Plant

An Army Field Printing Office opened June 17 in St. Louis at 4300 Goodfellow, formerly occupied by the McQuay-Norris Co. This new government printing office is a consolidation of smaller government printing offices and will serve 11 midwestern states with the various army field manuals, publications, correspondence courses for G.I.'s and the various 40,000 publications listed in the government printing catalog, Included in the equipment are six offset presses. Personnel will include 156 craftsmen of the graphic arts trade.

Opens New Detroit Firm

Harry M. Hersten has announced the opening of the Progressive Offset and Printing Co., at 1425 Broadway. Detroit. The company will specialize in forms, stationery and advertising material.

Adds 17 x 22" Press

A new Harris 17 x 22" offset press has recently been added to the equipment of the newly formed Lebanon Valley Offset Co., Cleonia, Pa., H. W. (Buck) Miller, announced.

NAPL to Convene in Wash., D. C., Oct 3-5

A change in plans for the 14th annual convention of the National Association of Photo-Lithographers, necessitated by the recent fire at the LaSalle Hotel, Chicago, where the meeting was originally scheduled, was announced by Walter E. Soderstrom, executive secretary, during June. The convention is now planned for the Shoreham Hotel, Washington, D. C. The dates are Thursday, Friday and Saturday, October 3, 4 and 5. Space is being arranged for about 40 exhibits of lithographic equipment and supplies. A preliminary announcement indicates that the program will emphasize problems of labor, costing, selling and production.

Decal Co. Installs Press

Commercial Decal, Inc., Mt. Vernon, N. Y., installed a 36 x 48" Harris offset press, bringing to three the total of this size press now used by the company. The presses are used in the production of ceramic decals and are part of a trend toward the use of offset, rather than direct stone lithography in the field, according to W. Herbert Roberts, of the company.

Mr. Roberts also announced that Arthur Sias, a former commander in the navy assigned to the navy's lithographic operations, has joined the Mt. Vernon firm. He will help in the development of new methods, materials and processes as well as in the problems involved in changing from flatbed to offset presses. Mr. Sias was with a photographic manufacturer and with a lithographic plant prior to the war.

N. Eng. Installs Camera

A 24" camera, and platemaking equipment has recently been installed by the New England Offset Co., Inc., Worcester, Mass., Albert Schulze, president, announced. The company is now producing black and white offset plates up to 22 x 29" for the trade, Mr. Schulze said.

N. J. Assn. Elects Denburg

The Master Printers Association of Newark, N. J., elected Harry Denburg, of Barton Press, printers and lithographers, president for the next vear at the association's annual meeting June 25. Mr. Denburg succeeds John Barry, The Kenny Press, another combination plant. William O'Neal, Intl. Musicians' Press. was elected vice-president, Saul Lasky. The Lasky Co., was elected secretary. and Louis Baehme, Central Electrotype Foundry Co., was elected treassurer. Arthur M. Edwards of the Osborne Co., lithographers, was elected a director. William A. Meeks continues as executive secretary.

Two Get GPO Awards

The Certificate of Merit Award of the Government Printing Office was recently awarded to the E. J. Storm Printing Co., Dallas, Tex., and the F. J. Heer Printing Co., Columbus, Ohio.

Firm Changes Name

Frank C. Rauchmenstein & Co., lithographers of St. Louis, has changed its name to Cavanagh Printing Co., with headquarters at 4718 Natural Bridge.

Meyercord Offers Stock

One hundred thousand shares of common stock, \$5 par value, of the Meyercord Co., Chicago decalcomania manufacturers, was offered at \$15 a share on the stock market, June 21.

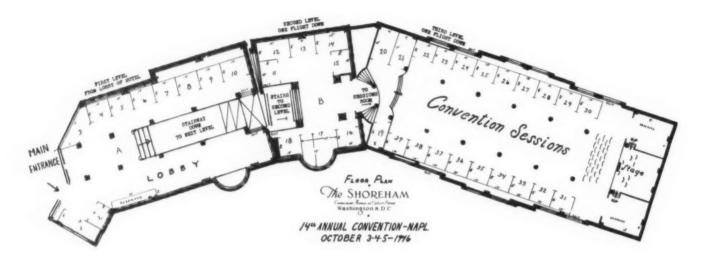
Neely Erects Addition

Neely Printing Co., is constructing an additional story to their plant at 871 N. Franklin St., Chicago, to provide for much needed space. CONVENTION in the nation's capital



OCTOBER · 3 · 4 · 5-1946

The Shoreham Hotel - Washington, D. C.



The beautiful, modern Shoreham Hotel will be the headquarters for this all important convention. Leaders of the lithographic industry will discuss labor, costing, equipment and management.

Thirty exhibits have been sold to date. Visit with us and get the real "low-down" on the latest in methods and equipment.

Make your hotel reservations now, The Shoreham, Washington 8, D. C. The Mayflower and Wardman Park Hotels are nearby.

NATIONAL ASSOCIATION OF PHOTO-LITHOGRAPHERS
1776 BROADWAY . NEW YORK 19, N. Y.

329 Illinois Firms Aid Training Program

GRAPHIC Arts Association of Illinois reports that a total of 329 Illinois printing concerns were. as of May 31. cooperating in the "Onthe Job" training program developed by the Association to assist war veterans. Many lithographers appear on the latest list of 106 concerns approved as training agencies which were added to the list originally released in April.

Incomplete returns from 160 of the 329 establishments showed that the total number of veterans employed by

them was 2.848. Of these 1.774 were former employees and 1.074 new ones. Of the latter, 825 were receiving the government subsistence payments as "on-the-job" apprentices. These 160 establishments plan to employ 626 additional war veterans under the training program, the survey revealed. Graphic Arts Association has broadened its assistance program by preparing outline training courses covering thirteen additional printing jobs, it was announced, making a total of twenty-nine courses.

courses at the New York Trade School, Since the book is copyrighted. the translation is being made for use in that particular company only.

NYEPA Holds Graduation

Twenty-three students of the course "Elements of Offset Lithography" were listed among the June graduates of the various graphic arts courses offered by the New York Employing Printers Association. They were Fred Boeniger, Thomas Burrows, Stanley Carlton, Arthur Falk, Edward Fielding. Harry Flowers. Moe Goldstein. Milton Heiberg, John Hessler, Margaret Hurley. Ernest Johnson, John Kaminski, Kenneth Mantz, Wilfred Maynard, Neil Mulligan, George O'Brien, John Perry, Anthony Rosa. Edward Steck. Louis Trapp. Anne Walsh, Ruskin Watts and Thomas Weatherly,

Plan Wichita Exhibit

Plans for an exhibition of printing to be held in Wichita, Kan., sometime late in 1946, have been announced by the Printing Industry of Wichita. Said to be patterned after the exhibit in St. Louis, the project is designed to educate the public on the type of work done by Wichita concerns.

Sayre Book in Spanish

The book "Photography and Platemaking for Photo-Lithography", by I. H. Savre, is being translated into Spanish for use of the office and shop personnel of Empresa Litografica. Barranquilla. Columbia. S. A., Efraim Rueda. general manager reports. Mr. Rueda obtained the book while in the U. S. recently taking the lithographic

Adds Press in Maine

Twin City Printing Co., Lewiston, Maine, has recently installed a Big Chief 22 x 29" offset press, and platemaking equipment.

Dixie in New Plant

Dixie Plate Graining Co., Atlanta. plans to occupy its new plant at 792 Windsor St., about August 1, E. E. Fickenwirth, president, announced. The new building is of concrete block construction and contains 2000 square feet of floor space. It is equipped with

new Zarkin graining machines. The expansion move was made to take care of increased lithographic volume in the South. Dick Helmbold is manager of the plant, which is affiliated wiht Western Litho Plate & Supply Co., St. Louis.

Lidington, F & L, Dies

Fred E. Lidington, who retired several months ago as Philadelphia branch manager of the Fuchs & Lang Division, Sun Chemical Corp., died June 9th at Fort Lauderdale, Florida, where he had made his home since his retirement. Born in Canada, Mr. Lidington entered the lithographic industry in 1885 and served with such firms as Alexander & Cable, Toronto; Calvert Litho, Detroit: Henderson Litho, Cincinnati; Goes Litho Co., Chicago, and Passaic Metalware, Passaic, N. J. He joined the F & L organization in 1926, as a sales representa-

Installs Navy Presses

Two 20 x 22", Navy type Harris offset presses were being installed early in June at the Naval Medical Center, Bethesda, Md., to produce special color reproductions of medical material. The medical center plant has been operating one small offset press prior to the present installation.

Harris Forms Coast District; Shifts Personnel

NEW Pacific coast sales district, under the direction of William Guy Martin, vice president and former western district manager, was announced in June By Harry A. Porter, vice president in charge of sales of Harris-Seybold Co., Cleveland. Mr. Porter also announced that Ren R. Perry was advanced from assis-

tant manager to manager of the western district, and G. D. Baber continues as assistant manager. The new Pacific district will include all states and portions of states west of the continental divide as well as El Paso County, Tex., the Hawaiian Islands and Alaska.

G. L. Coffman and G. W. Shively, sales representatives of Harris-Seybold, will continue in the San Francisco and Los Angeles offices, and C. A. Harwood, formerly in the general sales office in Cleveland, will be added to Mr. Martin's stales staff. The Pa-



Martin

Perry



cific force will be further augmented by the transfer of F. X. Wilkinson, sales representative from the western district.

P. H. Schafer, who has had experience at the Seybold factory in Dayton and in the Eastern District, and has recently been staff assistant to Mr. Porter in Cleveland, has been added to the sales staff of the western district in Chicago. A. S. Holford, a member of the Harris-Seybold sales organization for the past eight years, succeeds Mr. Harwood as office manager in the general sales office.

Reminiscent of the papers of yesteryear . . . an exquisite

color between white and

cream . . . which

"natural" best

describes. Made



Watural Beauty

from carefully selected cotton
only . . . run slowly, painstakingly . . .
air-dried in two finishes—full
cockle for letterpress and
steel die engraving; light cockle
for lithography. Permanized
Parchment is a truly distinctive
background for your finest printing.
Clip the convenient coupon for free
samples. Whiting-Plover Paper

Company, Stevens Point, Wisconsin.

WHITING-PLOVER PAPER COMPANY . PLOVER DRIVE . STEVENS POINT, WISCONSIN

Please send me without obligation samples of Permanized Parchment... the paper of natural beauty.

Name-

Please attach to your BUSINESS letterhead.



Plan \$20,000,000 Graphic Arts Center in N. Y.



A new Graphic Arts Center (architect's drawing above), said to be the largest commercial-industrial building in the East, is to be built on West End Avenue from 62nd to 65th Streets. New York, Nordbloom Associates, Inc., 522 Fifth Ave., which is sponsoring and developing the project, announced in June. The building is to cost \$20,000,000 and is designed to serve the printing, lithographing and allied industries. Fronting on West End Avenue, the building will be 722 feet

wide and 267 feet deep, 13 stories high. It is to be ready for occupancy by fall, 1947. Railroad facilities will be within the building. Typical floors will contain 163,260 square feet with live floor load capacity of 350 pounds per square foot uniform throughout, designed to support the heaviest types of modern presses. Ceiling heights will range from 15½ to 22½ feet, and floor bays will have minimum width of 25 feet.

Forbes Elects Hitchings

Arthur R. Hitchings has been elected president of Forbes Lithograph Mfg. Co., Chelsea, Mass., succeeding William S. Forbes, who has become chairman of the board. Mr. Hitchings has been assistant to Mr. Forbes for 20 years, and for the last 10 years has been secretary of the corporation. Other officers named are Ralph W. Thomas, vice president and sales manager; Carl C. Laier, vice president, assistant treasurer and plant manager; and John B. Osborn, Charles F. Haist, W. Stuart Forbes Jr., Sanford S. Holden, Paul F. Paige, Harry M. Hillery and Joseph D. Sayles, vice-presidents.

Springfield Firm Expands

General Offset Printing Co., Springfield, Mass., has recently acquired two additional floors in the building at 157 Chestnut St., where it is located. Included in the expansion is a 53" offset press which was being installed during June.

Lithog Issues Brochure

"How Light Helped Win World War II" is the title of a brochure issued recently by Continental Lithograph Corp., Cleveland, and it tells of the company's work in fluorescent and luminescent materials during the war. These materials were utilized in the production of maps, charts and many other wartime products which could be read at night under invisible ultra violet light. The brochure contains photographs of the company's production facilities, and a four page center fold insert contains four-color samples of the company's peacetime products including displays, labels, packages and 24 sheet posters.

USE Appoints

United States Envelope Co., Springfield, Mass., has announced the appointment of Russell A. Secrest as sales manager of all commercial envelope lines under the general supervision of Frank H. Sellars, Jr., vice president in charge of sales. Mr. Secrest joined the company in 1916, and prior to the present appointment which is effective July 22, was manager of the Central States Envelope Co. Div., Indianapolis.

MASA Re-elects Morris

Charles S. Morris, Business Letter Service, Inc., New York lithographing firm, was re-elected president of the Mail Advertising Service Association of New York, June 11. Reelected vice president was Edward Weinberg, Century Letter Service; and elected secretary and treasurer, respectively, were Mary Ellen Clancy, of her own firm, and Harold O'Neill, Fisher-Stevens Service,

New St. Louis Group

A new organization of junior executives, many of whom are sons of president-owners of printing and lithography firms of St. Louis, held its first meeting June 5 with a conducted tour through the Hopper Paper Co., Taylorville, Ill. The primary purpose of the organization is to provide educational and training meetings for the future executives of the graphic arts industry. The group is sponsored by the Associated Printers & Lithographers of St. Louis.

Assn. Membership Up

The Associated Printers & Lithographers of St. Louis has announced an all-time high membership of 210 printers, lithographers and allied graphic arts industry members. The membership has increased from 50 to 210 within the last 3 years. This places the association at the top of the list among graphic arts trade associations, it was said. Fred E. Winsor is the executive vice president.

Receives Reinhold-Gould Award

Benjamin Haberman (left), retiring president of The Navigators, New York graphic arts organization, receives the new Reinhold - Gould Award for Meritorious Service to the Graphic Arts, from Harry Gould, president of Reinhold Gould. The presentation was made at a recent dinner.





Defers Building

High construction costs have forced Kehoe & Lau, Chicago litho firm, to defer previously announced plans for a new plant, Miss Jessie Kehoe of the company told *Modern Lithography* recently. Search is being continued, however, for larger quarters which will be necessary when the new press and other mechanical facilities now on order, are delivered. Ultimately, when building costs get down, Chicago's firm of lady lithographers will go through with the intention to occupy a building of their own, Miss Kehoe stated.

Return from war service of six former employees and the employment of three other war veterans has solved the company's immediate manpower problem, she said, adding that the three new employees are working under the "On-the-Job" training program promoted by the Graphic Arts Association of Illinois.

Plan Greeting Card Assn.

Jobbers of greeting cards are developing plans for a new national trade association, it was learned in Chicago last month. George Kampe of Cameo Greeting Cards, that city, said that purposes of the group would include standardization and simplification of the product. Among leaders in the organization movement are H. A. Olson, St. Paul, Minn., jobber; Harry Schulman, Washington, D. C., and Mr. Harrington of St. Louis Greeting Card Co., St. Louis, Mo. When the organization is perfected, Mr. Kampe told Modern Lithography, further information will be released.

Wilbert Newton Dies

Wilbert Newton, assistant secretary and field representative of the Graphic Arts Association of Illinois, died March 15 at Wesley Memorial Hospital in Chicago, after a long illness. Born in England, he had lived most of his life in Philadelphia where he was a printing instructor and was also in business for himself. He became associated with the Graphic Arts Association five years ago. Surviving is his widow, Mrs. Selma Newton.

WATCH FOR THIS ADVERTISEMENT —IT'S ABOUT YOU!



Here's another shot in our campaign to build you up with your customers. We're sold on the theme, "Ask your printer...he knows paper," because it builds confidence in your work as well as ours. We sell quality and we're sure you will recognize that fact and recommend our papers to your customers.

This is one of a series of advertisements appearing in executive, advertising, sales and sales promotion magazines.



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AUTOMATICALLY SHORTENS OR LENGHTHENS THE PERIOD OF EXPOSURE TO COMPENSATE FOR FLUCTUATING LIGHT INTENSITIES



LARGE EASY-TO-READ DIAL. The LUXOMETER is constructed with such precision that exposures may accurately be set to one-half a dial division.

START EXPOSURE BUTTON. This momentary contact button starts the exposure mechanism. turns on lights and opens shutter. Exposure is terminated when pointer reaches zero, lights go out and shutter closes. Prolonged pressure on this button does not interfere with short exposures of one unit or less.

PILOT LIGHT. During the time the camera shutter is open, the words "Shutter Open" appear illuminated in red on the pilot light window or when the instrument is used for photo composing machines or printing frames, the pilot light indicates that the power is on.

STOP EXPOSURE BUTTON. Pressure on this button stops exposure mechanism—turns out lights and closes shutter simultaneously. Exposure may be resumed from where it left off by pressing the start button.

LIGHT CONTROL SWITCH. Lights may be turned on independently for viewing copy without opening shutter or starting exposure mechanism.

SHUTTER CONTROL SWITCH. Shutter may be opened independently without turning on lights or starting exposure mechanism.

FOCUS SWITCH. Combines the functions of the above two switches. When placed in the "on" position, lights are turned on and the shutter is open ready for focusing. Exposure mechanism does not start.

NOTE: In LUXOMETER (Type R) designed for step and repeat and printing equipment the shutter and focus switches are eliminated and the instrument, as shown in illustration, is equipped with a pointer stop which may be locked at any position on the dial, permitting rapid-resetting for identical repeat exposures.





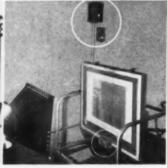
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BETTER WORK . . INCREASED PRODUCTION . . LOWER COST







Technical service department staffed by Electronic Engineers with practical graphic arts experience.

The LUXOMETER is guaranteed for one year. Maintenance costs are negligible.
One 117N7GT tube (normal life expectancy two years) is the only replaceable com-

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WRITE FOR COMPLETE DATA, SPECIFYING TYPE OF EQUIPMENT

ELECTRONIC MECHANICAL PRODUCTS CO. 13-15-17 North Virginia Ave. Empco Atlantic City, N. J., U. S. A.



Dutch Lithographers and Printers Visit U.S.



The group of lithographers and printers of Holland attended a luncheon in their honor in Chicago. Hosts were S. F. Beatty (standing left), secretary of Graphic Arts Assn. of Ill., and O. E. Bull, president of the Assn. (standing, right).

A FTER having "lived more or less in caves for years," the printers and lithographers of Holland "want to learn what has come into the world" during their enforced retirement. This was the explanation given in Chicago by A. Q. de Flines of Amsterdam, Holland, of the purpose of the visit made to U. S. printing centers last month by a delegation of ten Dutch printers and lithographers. Much of their 30-day visit to America was spent in New York and Chicago by the group, which represented the Dutch Federation of Master Printers.

Led off by a luncheon in their honor, tendered by the Graphic Arts Association of Illinois on June 10, their stay in Chicago was highlighted by a series of entertainments sandwiched in between continuous inspection trips through Chicago graphic arts plant. On their program was a reception at Glessner House, Chicago headquarters of the Lithographic Technical Foundation, a luncheon at the R. R. Donnelley & Sons Co., plant, and similar affairs elsewhere.

From Mr. de Flines' talk at the Graphic Arts Association luncheon it was evident that, despite the widespread destruction of their facilities the printers of Holland did their full part in the liberation movement.

That the lives of many American soldiers may have been saved by the Dutch printers was indicated in his story of how Allied fliers, shot down in Holland, were provided with Belgian identity cards to assist them in travelling across that country on the way back to Britain.

The Chicago printers present also showed interest when they were told that in Holland printers collect a fee of 2 per cent on estimates made for a customer who rejects the bid.

Before leaving the luncheon conference the delegation presented Otto Bull, vice president of Workman Mfg. Co., and president of the Graphic Arts Association with a souvenir booklet.

Show Offset Products

"Chatter notes," newest creation of the greeting card industry, were displayed by McKenzie Engraving Co., New York City, at the 31st annual convention and trade show of the National Retail Tea and Coffee Merchants Association in Chicago last month. Bearing artistic cover-page sketches but without the usual greeting card message, the new product is being offered for use to replace old-style stationery, where brief informal notes are in order, or for place cards and varied other purposes.

Other products shown by the company in addition to standard greeting cards included newly designed Christmas wrapping paper and a line of attractive etchings. All are produced by the 4-color offset process in the plant of Grinnell Lithograph Co., New York, of which McKenzie Engraving Co., is a subsidiary. Maurice F. Garrett, president and sales manager, was in charge, assisted by F. J. Ford.

American Colortype Co., Chicago, displayed a line of juvenile books, Valentines, greeting cards, tags, seals and other paper products, produced by both letterpress and lithography, according to a representative at the booth.

National Stamping & Enameling

Co.. Milwaukee, Wis., another exhibitor at the show, displayed a line of kitchen utensils, household tinware and other metal products, decorated by lithography and offered to the tea and coffee merchants as suitable for use as premiums. Raymond L. Henley, of the Milwaukee sales staff was in charge.

Craftsmen Elect Plough

Louis Plough, superintendent of the Harvester Press, printing department of International Harvester Co., was elected president of the Chicago Club of Printing House Craftsmen at the annual meeting June 18. C. E. Duval of Inland Press, a litho concern, was chosen first vice president, and Joe Skach of Esquire, Inc., formerly with D. F. Keller Co., lithographers, was selected as second vice president. Chester Holsinger of the Regensteiner Corp. was re-elected treasurer: Michael Ivers of Max Stern & Co., financial treasurer, and Russell Olander of 20th Century Press, recording treasurer.

An attendance of 150 was reported at the meeting which was marked by reception of twelve new members, bringing the Club's membership roll to over 700. Representatives of litho concerns among the class included L. J. Lewis and Wm. Maudrish, production manager and press foreman respectively, with the D. F. Keller Co.

Markets Paper Joggers

A line of Jog-A-Way electric paper joggers is being marketed by The M. L. Abrams Co., 1639 Superior Avenue, Cleveland 14. The joggers, which come in various sizes and types for different kinds of operation, operate with pulsating electro-magnetic action producing 3600 vibrations per minnute. A folder describing the equipment is available from the company.

McLaurin-Jones Appoints

John M. McLaurin, recently discharged from military service, has been appointed midwest manager in Chicago, of McLaurin-Jones Co. The company, manufacturer of gummed papers, has home offices at Brookfield, Mass.

RELIABLE LITHOGRAPHIC PLATE CO., Inc.

The Pioneer Plate Grainers of America

ALL PLATES

INCLUDING THOSE REGRAINED FOR MULTILITH

ARE MARBLE GRAINED **ELIABLE**" is far more than just part of our name. It means to our customers that our plates can be depended on to give first-class results because from start to finish the graining is handled by experts of long experience. Our plates are made right to work right—they are reliable!

We carry a full supply of Zinc and Aluminum Sheets for Offset, Rotaprint Presses, in fact for all the lithograph trade. MILL
SELECTED
METAL
USED
EXCLUSIVELY

(MADE IN U.S.A.)

A trial order should "sell" you our services and products.

RELIABLE LITHOGRAPHIC PLATE CO.

INCORPORATED 1916

17-27 Vandewater St. and 45 Rose St., New York, N. Y. Phone: BEekman 3-4542

BLANKOT with a soft rag or cheese cloth

MANUFACTURED ONLY BY

MARTIN DRISCOLL & CO. * CHICAGO, ILL.

GREAT WESTERN PRINTING INK CO., PORTLAND, OREGON + BRANCH FACTORY, MILWAUKEE, WIS.

Western Litho Idea Clicks

An idea in the mind of an inventor has turned into a bonanza for Western Lithograph Co., 600 E. 2nd St., Los Angeles, 54, Calif., whose executives, some four years ago, agreed to give it a trial. Until the advent of this idea, engineers, maintenance and repair men working with electric cables, or conduits and pipes carrying liquids and gases, had to do a lot of guess work when called on to trace a line through a building or plant, in case of damage or failure of the service.

"Why not place a coded system of markers on them?" asked an inventor and so was born the "E-Z Code System" of standard identification markers now in universal use in a variety of industries ranging from Diesel engine, or airplane building, to chemical, electrical and others,

Made of flexible durable material and backed with an adhesive for attachment without moistening, the markers, most of them $1\frac{1}{2} \times 9$ " in size, bear numbers, letters or symbolic designs in different colors for application to electric wires, gas pipes, etc.

Previous to development of Western Litho's system no practical or adequate marking method was available to assist in tracing wires and pipes. The way in which so many industries accepted the new product indicates, say its makers, that it was needed.

At the recent International Lighting Exposition in Chicago, Western Lithograph Co. presented an elaborate display of their code marker system with Royal A. Stem, Chicago district representative, in charge. The inventor's original idea, said Mr. Stem. was in the company's Los Angeles office for a long time before decision was reached to test the market for the product. In his own district last year, he added, over \$50,000 worth of the simple symbolic tags were sold, while in other large industrial areas, similar records were made. The markers, he stated, are fully covered by patents and copyrights.

To handle the business efficiently Western Lithograph Co. organized a special department, separate from the company's other operations covering the usual line of lithographed products.

Issues Poster

A 17 x 22" two-color poster featuring a picture of Gen. Jonathan M. V. ainwright, and a victory prayer made by him was recently distributed by Crocker-McElwain Co., Holyoke, Mass., as one side of its French-fold "Paper News Poster." Copy in the paper urges promotion of direct mail advertising similar to that used to promote other advertising media, and a plea is made to printers and lithographers to be fair in building up paper inventories during present shortages.

Issues Decal Slide Rule

The Meyercord Co., Chicago, is distributing a new slide rule type of decalcomania selector to assist users of decals in determining which of eleven types of the company's decals may be applied to fourteen different surfaces, using any one of seven application methods. The rule, it was announced, is available on request to manufacturers, product designers, purchasing agents or others interested in the use of decals.

Fluorescent Displays

Window displays for the recently published book "Man-Eaters of Kumaon" incorporated fluorescent paints and inks that glow brilliantly in various colors when activated by ultra violet light, the New Jersey Zinc Co., reports. The displays were produced by the silk screen process and featured a crouching tiger whose eyes, teeth and head outline glowed in the dark.

Heads Baltimore Club

Lloyd Ford, Harrigan Roller Co., was elected president of the Baltimore Club of Printing House Craftsmen, at its meeting, June 11.

Lichty Dies in Cleveland

Orville W. Lichty, 55, founder of the Lichty Printing Co., Cleveland printers and lithographers, died June 2 in a Cleveland hospital.

Honor Gordon's 50 Years

Eugene H. Gordon, Sr., of Rand Avery-Gordon Taylor, Inc., Boston printers and lithographers, was honored at a testimonial dinner recently on the occasion of his completion of 50 years in the graphic arts. Mr. Gordon first went to work in a print shop in Bangor, Maine.

Hoke Forms New Firm

Henry Hoke, prominent in the direct mail field and author of "Black Mail" and "It's a Secret," is president of a new firm, Graphic Books, Inc., which will specialize in books on advertising and the graphic arts. Offices are at 17 East 42 St., New York 17.

George A. Poole Dies

George A. Poole, 72, chairman of the board of Poole Bros., Inc., Chicago printers and lithographers, died recently after a long illness. Mr. Poole was president of the firm from 1918 until about 1936. Among survivors are his son, George A. Poole, Jr., who heads the firm.

Buy Offset Newspaper

The offset-produced *Plymouth* County Courier (Mass.), said to be the only offset newspaper in New England, was purchased recently by Augustus H. Sullivan and Ambrose Martin Feeley of Brockton, Mass.

Forms N. Y. Company

The Comet-Ray Offset Corp., has been organized recently at 312 East 23 St., New York 10, and is equipped with 36 x 48" offset presses and 17 x 22" letterpresses.

New Cincinnati Firm

A new company, the Riverside Lithographing Co., has been organized at 208 East Front St., Cincinnati, by Douglas Jenkins, formerly of Rainbow Lithographing Co.

Plans Offset in Hoboken

The Terminal Printing Co., Hoboken. N. J., recently announced plans for the installation of a small offset press and a camera.







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& WIRTH, INC. GAETJENS, BERGER

Manufacturers of Litho, Offset and Printing Inks, Varnishes and Driers

35 York St., Gair Bldg., Brooklyn 1, N. Y.

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SERVICE PLUS QUALITY!

HAS MADE OUR PLANT THE WORLD'S LARGEST

WE SPECIALIZE IN SMALL PLATES ALSO REGRAINING MULTILITH

ZINC and **ALUMINUM PLATES** UNGRAINED-GRAINED-REGRAINED



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kithographic Plate Graining Company

37-43 Box Street-Brooklyn, N.Y.

Forms Research Dept.



A research department to deal with problems of paper cutter users was set up in June by E. P. Lawson Co., Inc., New York, manufacturers of paper cutting machinery and bindery equipment, according to an announcement by David W. Schulkind, president. The new department is under the supervision of Fred Seybold, (above), chief engineer of the company and designer of the new Lawson cutter. Assisting him, and in direct charge of the new research department is Frank Cade, service manager. "We chose our service manager to assist Mr. Seybold," said Mr. Schulkind, "because the service department comes in daily contact with the various problems encountered by customers in cutting paper of different grades and textures, as well as the continued maintenance of machines now in operation. We have long been impressed with the importance of solving paper cutting problems for customers."

Form Upstate N. Y. Co.

The organization of the Baronet Litho Co., Gloversville, N. Y., was announced during June. A building at 16 N. Perry St. has been leased and the printing equipment formerly operated as a private shop of the C. B. Knox Co., has been obtained. Principals are John Van Derwerken, formerly in charge of the Knox printing department; Elwood D. Yeaple, former printer of the Leader-Herald. and Mrs. Jessie M. Pickett. The new plant is staffed by former personnel of the Knox printing department, and will handle the printing requirements of the Knox firm.

Announces Developer

A new photographic developer, Premium Graph-O-Lith, has been announced by the Philip A. Hunt Co. The announcement states that the product aids in the reproduction of sharp and fine lines, clear blacks and whites and clean halftone dots. It contains several new chemicals just re-

cently made available some of which prolong the life of the developer, the company states. Premium is available in one, five and 50 gallon containers from Hunt branches in Brooklyn, Long Island City, N. Y., Chicago, Cleveland, Cambridge, Mass., and Los Angeles. Samples are offered on request.

South African Visits U. S.

M. Charlaff, director of the S. A. Litho Co., Ltd., Cape Town, South Africa, is now in the U. S. studying lithographic methods and equipment, in preparation for the erecting in Cape Town of a new modern plant on a three acre site. The new plant is to be air conditioned, and will be equipped with modern equipment, he said. Mr. Charlaff said that the principal problem in Cape Town at present is the shortage of paper, and that their paper normally is imported in large part from Scandinavia. The company specializes in label work.

Honor PMC Official

Lee Augustine, vice president of the Printing Machinery Co., Cincinnati, was made an honorary member of the Cincinnati Junior Chamber of Commerce during May, in recognition of the years of service to the organization by Mr. Augustine from 1924 to 1941. He served as both secretary and president of the organization and is a co-founder of the Ohio State Junior C. of C., and has been a leader in the chamber's activities. The organization is for business and professional men from 21 to 36 years of age.

Resumes Issuing Calendar

A. R. McCandlish, president of McCandlish Lithograph Corp., Philadelphia, has announced the renewal of publication of the company's annual calendar, and the next one will be distributed this month. The calendar features a large full color reproduction of a harbor scene painted by J. J. Enwright. The calendar is mounted on 75 point board with rolled edges. It is the first calendar issued under the company's name since 1942.

Hoe Holds Sales Meeting

The first postwar sales convention of the company was held in New York recently by R. Hoe & Co., and representatives from all sections of the country were present to inspect new presses under construction at the company's plants in New York and Dunellen, N. J., Arthur Dressel, vice president and general sales manager announced. Included among those attending were Clarence W. Dickinson, manager of the offset division, and George G. Carnegie, assistant offset manager.

Veterans Form Virginia Co.

Three veterans of World War II have formed a new company, Moderne Lithograph, at Alexandria, Va. The plant occupies a three story building at 211 King Street, and has an art department, camera and platemaking equipment, a Webendorfer Big Chief 29, a Multilith, and a Baum 22 x 28" folding machine. The principals are Bernard Altshuler, Jack Sloan and Melvin Blaustein.

Forms Milwaukee Company

Evelyn J. May, formerly of the W. A. Krueger Co., Milwaukee lithographer, has announced the opening of a lettershop at 1012 N. 3rd St., that city.

Fox River Appoints



The Fox River Paper Corporation, Appleton, Wis., has appointed Don G. Anderson (above) advertising manager. Mr. Anderson was formerly on the editorial staff of the Appleton Post Crescent.



Experience proves that repeat orders for printing depend on how clearly halftones show up—particularly the finest dots in the delicate shadows.

When inks are "balky," these elusive dots are lost as the run proceeds. By adjusting the press qualities of all inks to varying conditions, "33" Ink Conditioner helps to keep half-tones clean, open and uniform.

In other ways too, "33" aids good press-work. Crystallization is minimized. Colors print more brilliantly. Ink gloss is preserved. You get that better overall print quality that pleases customers.

Try "33" or "0-33" now. See your local dealer or jobber today—or write for an 8-lb. trial can, as offered below.

8-LB. TRIAL ORDER

If our Ink Conditioner does not satisfy you completely, return the unused portion at our expense.
"33" (letterpress) "O-33" (litho and multilith)

100% GUARANTEE

Distributors: Some excellent territories are still open. Describe your coverage, when writing for attractive proposition.



EXPORT DIVISION: GUITERMAN & CO., INC. 35 S. William St., New York 4, N. Y.

WITH A BACKGROUND OF

21 YEARS

EXPERIENCE

we can give you a grain that will show better results in your pressroom.

All sizes new plates for both Harris and Webendorfer Presses, in stock for immediate delivery.

Graining and regraining of Aluminum and Zinc Plates.

We specialize in regraining Multilith Plates.

WESTERN LITHO PLATE & SUPPLY CO.

1019 Soulard Street St. Louis 4, Mo. Branch Plant:

DIXIE PLATE GRAINING CO.

613 Whitehall Street S. W. Atlanta, Georgia

LITHO CLUB NEWS

Cincinnati Elects Meyers

Al Meyers, new president of the Cincinnati Club is in the center, flanked by William Jones, vice - president (left), and Louis Weiss, Sec'y.-Treas.



Cincinnati Elects Meyers

Al Meyers of Rainbow Litho Co., was elected president of the Cincinnati Litho Club on June 11, succeeding Clifford Hebbeler, Henegan Co., the club's first president. William Jones, Process Litho Co., former club secretary-treasurer, was named vice president, and Louis Weiss was elected secretary-treasurer. Frank Petersen, Cincinnati Lithographing Co., continues as chairman of pub-

licity and education. Besides the officers and Mr. Petersen, members of the board of governors are J. O. Sanker, Frank Miller, Mr. Hebbeler, Carl Jaeger. Clarence Wilmoth, and Ted Williams. Thirty-two attended the annual meeting held at Dan Tehan's.

The club's next meeting is planned for September 9 at the same place when a program on press procedure is scheduled.

Chicago Club Picnics

The annual picnic of the Chicago Lithographers Club will be held July 27, Pres. Martin Wezeman announced last month. The affair, long a traditional activity of the organization, but suspended during the war, will be held at the Oak Grove Recreation Park on Archer Ave., near 119th St., where it was often held in the past. he said. A program of races and other sports has been arranged for the children while adults will have a ball game and dancing to juke box music. with a family basket lunch to round out the day. Plans were made to entertain 300, including club members. their families and special guests.

St. Louis to Elect

The St. Louis Litho Club is scheduled to hold an election of officers at a closed meeting August 1 at the De Soto Hotel. Present officers are Val J. Verhunce, American Can Co., president: Ted Heinicke. Heinicke-Feigel

Litho Co., vice president; George F. Langenhol, Cupples-Hesse Corp., secretary; and Harold Rohne, Letterhead & Check Corp., treasurer.

At the club's June meeting, Mr. Verhunce was the speaker, and also conducted a question and answer forum. He showed samples of lithographed materials. About 40 attended.

220 At Phila. Outing

Two hundred and twenty members and guests attended the annual outing of the Litho Club of Philadelphia, June 8, for an afternoon and evening of indoor and outdoor games and sports. The affair was held at the Log Cabin Lodge, Medford Lakes, N. J. Sports included swimming, softball, quoits and golf. Several attended from the New York and Baltimore clubs.

Club Studies Graining

Thirty-four members and guests of the Milwaukee Litho Club visited the plant of the Wisconsin Lithoplate Graining Co.. May 28, to study the graining process. The graining and regraining of plates was demonstrated with Ray Fiesenhauser of the Wisconsin Co.. acting as host. Howard C. Buchta. club secretary-treasurer, reported that another meeting was scheduled for June 25 and the program was to be announced locally. The club meets at the Boulevard Cafe.

Baltimore Holds Outing

The annual outing and crab feast of the Litho Club of Baltimore was to be held July 20 at Cape May Beach, with a program including swimming, softball. boating, quoits and other sports. Norman Heath, Photo Litho Plate Graining Co., was general chairman.

Conn. Outing is Aug. 10

The annual outing of the Connecticut Valley Litho Club is planned for Saturday August 10 at Turner Park, Longmeadow, Mass.

Leaves Baltimore

George Grisriel, with Gamse Lithographing Co., Baltimore for 12 years, plans to join Epen Lithographing Co., Omaha, Neb., July 1. Mr. Grisriel, an artist, is a member of the Litho Club of Baltimore.

ATF, Inc. is New Name

The new name of American Type Founders. Inc., Elizabeth, N. J., will be ATF, Inc., it was announced July 1 by Thomas Roy Jones, president. The concern will function principally as the holding company for the various interests in the ATF group. In addition to being president of the new firm, Mr. Jones will be board chairman of the associate companies.

Form New Plate Co.

The C & F Litho Plate Co.. was recently organized at 42-46 Demarest St.. Newark 8. N. J.. to provide process photography and offset plates of all types for the trade. Head of the firm is Jay T. Cox.



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The Single Color Offset Press

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Section I deals with the operation of the discussion of the materials used in offset 17×22 " and 21×28 " single color Harris printing; and Section III, the 14×20 ", 17×10^{-2} offset press; Section II contains a general 22" and 22 x 29" single color Webendorfer.

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equipment & bulletins

Announces Art Supplies

A new line of art room supplies has been added to the list of products now being manufactured by Litho Chemical & Supply Co., Inc., New York. The announcement by the company states that there will be nine items in the new art room line, including Graph black opaque, Vilo red opaque. Chex black negative stain, Chex red negative stain, Pla-Stik opaque solution, Pla-Stik strip film adhesive, blue plate solution concentrate, No-stain rubber cement and negative staging solution.

Several of these products were described. The blue plate solution concentrate, for example, is ready to use with the addition of water. The Pla-Stik strip film adhesive and opaque solution are adaptable for use on the new plastic sheeting, coming into wide use, as well as on glass in the regular manner. The No-Stain rubber cement is a synthetic product, said to have all of the properties of the natural product.

These products have been added to the company's chemical lines for both albumin and deep-etch plate making. Complete information regarding these art room supplies is available from the company at 63 Park Row, New York 7, N. Y.

Offers Magazine Copy Help

House Magazine Copy: Writing and Preparation for the Printer, has just been published by the Champion Paper & Fibre Co.. Hamilton, Ohio. The 8½ x 11", 48 page brochure discusses corporate journalism in general, comments on the company editor, explores the news and feature story as it should be handled by house magazine editors. It furnishes information for the training of reporters, tells how to prepare copy for the printer in economical and efficient fashion. An appendix suggests stand-

ard works which company editors will find valuable to their daily duties.

Other books, planned for later release, deal with house magazine layout, its format, design and typography; house magazine illustration, art, photography and reproduction; and house magazine production by letterpress and offset lithography.

The series is written by K. C. Pratt. editor of *Stet*, and will be distributed as a service to editors and company members interested in the growing profession of industrial journalism. Copies of House Magazine Copy may be obtained free upon request to Advertising Department, The Champion Paper and Fibre Co., Hamilton, Ohio.

Shows 979 Alphabets

Nine hundred seventy-nine basic alphabets are are shown in a catalog just issued by Photo-Lettering, Inc., which is this year observing its tenth anniversary. Photographic proofs are available of any type to fit layouts or specifications supplied by an advertiser or lithographer, and the display lines may be condensed, expanded, or distorted in a number of ways for various effects. The company is located at 216 East 45 St., New York 17.

Ideal Issues Folder

A folder on Masterlith vulcanized oil rollers has just been issued by Ideal Roller & Mfg. Co., Chicago, which emphasizes pertinent facts on offset rollers. The folder calls attention to the possibility of lost press time due to insufficient spare rollers in the plant, and suggests that someone be appointed in the plant to be responsible for roller supply and maintenance. It outlines procedure for prolonging the life and service of offset rollers. Copies are available from the company at Chicago 8 or Long Island City 1, N. Y.

To Make Duplicator

Lithomat Corp., Cambridge, Mass., manufacturers of paper-plastic lithographic plates, has announced plans for the manufacture of a new offset duplicating machine. It is to be a simple, inexpensive machine designed to broaden the market for duplication.

Offers New Tank Line

A new line of stainless steel developing tanks has been announced by Peck and Harvey, 5736 N. Western Ave., Chicago 45. A folder describing the products is available.

Shows Lightweight Letterheads

This portfolio of letutilizing terheads Eagle - A onion skin papers is being distributed by American Writing Paper Co., Holyoke, Mass. The portfolio cites the increasing demand for lightweight letterheads for both file economy space air postage economy. The term "cotton content" is explained and various types of papers are sampled. Copies of the portfolio are available the company Dept. 3.





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TRAINING REPORTS

(Continued from Page 43)

industry. Crafts had to be selected ... jobs secured. Many of the applicants had no knowledge at all of the lithographic process; their aptitude had to be determined before they could be placed. Not every veteran who applied, however, found a place for himself. Some, after learning more about the craft, decided it was not to their liking. Others did not have the necessary qualifications to make the grade. The committee did not advise indenturing a man until he had definitely determined his intention to continue in the trade. Many failures, which otherwise might have occurred, were thereby prevented. Government subsistence often proved to be the major inducement to enter training. Such cases had to be carefully investigated.

Looking back on eighteen months of activity, we find close to 100 apprentices in training in the lithographic industry in the Milwaukee area. The majority are veterans working under the provisions of Public Law 16 or Public Law 346 and are receiving government subsistence.

The apprenticeship program has enabled men to support themselves and their families during their training period. Management has found the veteran apprentice an eager, enthusiastic workman. He has learned in the Service to master instructions rapidly. He wants to succeed. He is impatient to progress. Frequent reports are received by the committee on apprentices who in six months are the equal of men of from twelve to eighteen months experience. The enthusiasm of these men has acted in no small way as a stimulant to old employees who had become fixed in their habits.

Looking forward, the committee has years of work ahead in administering the Standards it has developed. Apprentices must be personally reviewed every six months. Few additional apprentices are now being considered because of the limit forced upon the industry by the present union ratios. Many men who would become valuable workmen are being turned away from lithographic plants—not because the employer does not wish to hire and train them—but because the union will not permit additional apprentices over the ratio, and the men, because of their own economic situation, must have government subsistence in order to support their families. The Amalgamated Lithographers of America is cogni-

zant of this condition. I believe we can expect a cooperative change in their by-laws in the very near future.

New York

Litho Courses End in June; Announce Plans for Bigger Fall Program; Get New Equipment.

WITH an enrollment of more than 325 students, an all-time high, the winter and spring term of the lithographic section of the New York Trade School, ended in June,

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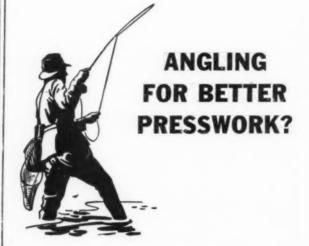
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and plans are now being made for re-opening in the fall. In the term just ended a wide range of courses were given.

These classes included part-time day courses (apprentices) in color correcting, photography (color separating), platemaking (deep etch) and press work. A total of 40 was enrolled in this section. One hundred sixty-one were enrolled in the evening courses (trade). These courses included color correcting, line, half-tone and color photography, albumen and deep etch platemaking, black and white and color stripping, elementary press and advanced press.

The evening courses for junior executives included a survey of lithography, black and white estimating, color estimating, and copy preparation. Eighty-six were enrolled in the junior executive courses. Full time day courses were given in press, photography and an intensive course. The press and photography courses in this section were offered for the first time and only veterans were enrolled, 13 in each course.

For the fall term 37 courses are to be offered in lithography and these, together with full information on the school, are described in the 1946-47 catalog scheduled to be issued in July. This catalog was lithographed by the classes on the school's equipment as a class project. Copies are available from the school at 312 East 67th St., New York.

New classes listed for fall include full time (day) platemaking and stripping for veterans, photographic troubles, opaquing, survey of lithography for advertising agency personnel, leadership training, and chemistry for lithographers.

Dr. D. J. MacDonald, dean of lithography, announced that \$25,000 worth of new equipment either has been installed during the term just ending or will be installed this summer. This equipment includes a Valette 24 x 24" camera with contact screen equipment, a hood for handling fluorescent copy, a 20 x 29" Webendorfer press, five new cabinets, two vacuum frames, a plate developing tank, one whirler, a Zarkin tem-

perature control outfit, and a Luxometer. Present equipment includes a Hoe and a Harris press, Rutherford camera and photocomposer, and other platemaking and incidental equipment.

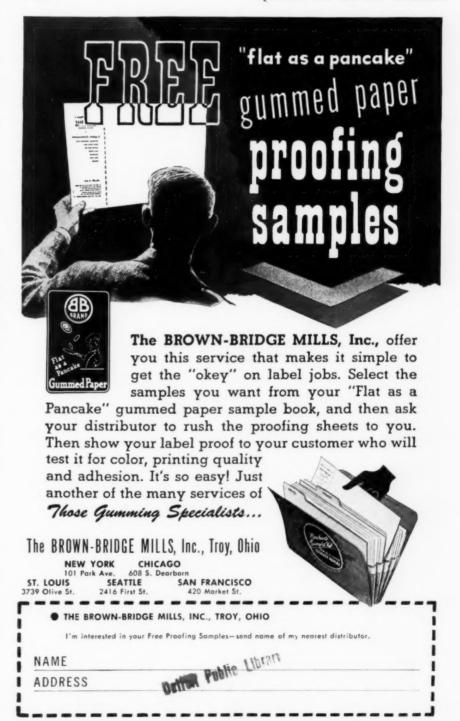
Dr. MacDonald reports that the outlook for the fall term is bright. "An unprecedented number of inquiries augurs well for the coming year," he said, "and it now appears that we shall have enrollments from 10 different countries in next year's classes."

Chicago

Chicago Assn. Meets and Plans to Open Training School Probably in October.

CHICAGO lithographic industry leaders, at a meeting last month, took definite steps toward organization of a training school for apprentices which will assure them a continuous supply of skilled workmen hereafter. If at all possible, the school will be ready for operation by September or early October.

Quarters for the new institution



have been reserved at Glessner House, home of the research department of the Lithographic Technical Foundation, and committees representing the Chicago Lithographers Association and the open shop lithographers are at work on the problem of hiring a competent superintendent, obtaining funds and rounding up equipment.

C. A. Nordberg, head of Chicago Offset Co. and president of the Lithographers Association, said a thorough canvass is being made to find the "ablest man in the country" to head the educational staff. Once he has been selected, Mr. Nordberg was confident there would be clear sailing from that point until the new school is in actual operation.

A campaign to secure \$30,000 was launched but no difficulty in that direction is anticipated, since the entire lithographic industry, since closing of the old Chicago School of Printing and Lithography during the war, has been keenly aware of the need for an industry training school. Once under way, it is expected to be self-sustaining from tuition fees.

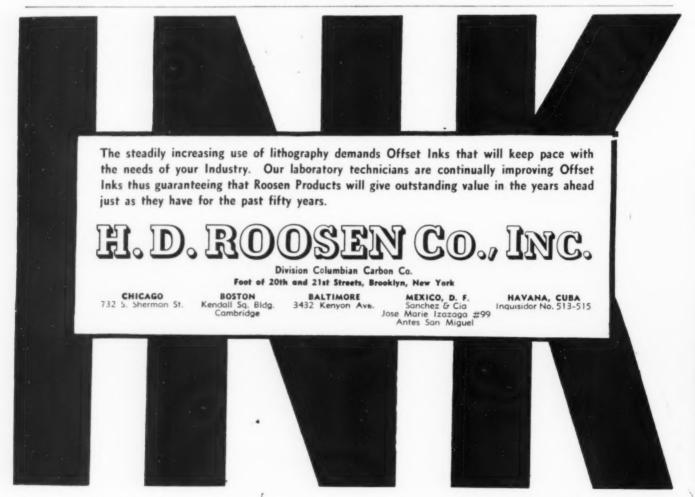
The equipment problem, Mr. Nordberg admitted is "desperate," but he does not believe it insurmountable, even in the short time before it is planned to have the school on a going basis. Practical courses, he said, will be offered in press work, camera operation and plate making. Other subjects will be covered in lecture courses, as presently planned.

While Glessner House will be the location of the school, the Foundation will not be further involved in the project, since its charter does not provide for education action of this sort.

The new training school has been given the approval and assured the complete cooperation of Chicago Local No. 4, A. L. A., Mr. Nordberg stated. The union, he said, has offered to close its own apprentice school, operated for years at its west side head-quarters, this action having been agreed to by the local's executive committee and subsequently ratified unanimously by the entire union membership.

Students will be accepted at the school from both open and closed shops, it was further agreed, and a harmonious plan was worked out, whereby the ratio of new trainees maintained by the union will prevail also in selection of open shop candidates for the courses. Whether or not the training will be available to beginners drawn from the public at large, is a question for future consideration, Mr. Nordberg added.

Proposals for the creation of a lithographic training school have been made several times in the year since the Nazi surrender. The movement, however, did not crystallize until directors of the Foundation offered to make their premises available and asked for immediate decision. The Chicago Lithographers Association has 58 member shops which are said to represent 95 per cent of the city's industry. At the meeting called by Mr. Nordberg, the decision to go ahead was reached and the Association assumed further charge. "Now that the industry has committed itself," Mr. Nordberg said, "everyone is pitching in with a spirit that forecasts success for the project." *



(Continued from Page 28)

used in the production of *Time* on the web offset presses of Pacific Press, Inc., Los Angeles¹.

Web-fed offset presses are a relatively new development, with present manufacturers reporting that they built their first models in the early 1930's. John F. Webendorfer of the Webendorfer-Wills Co., Mt. Vernon, N. Y.2 began experimenting with web offset presses following previous years of experience in building rotogravure presses. The first Webendorfer web offset press was produced early in the 1930's the company reports. R. Hoe & Co., makers of web newspaper presses, were also experimenting with a web offset press at that time and by 1935 had delivered a large two unit web offset press to the Courier-Citizen Job Printing Co., Lowell, Mass. This press takes a 44" web, and has a cylinder circumference of 511/2", so it will deliver cut sheets 44 x 51". It has a maximum speed of 12,000 revolutions per hour. Its two units may be used to print both sides of the web or

to print two colors on the same side.

From the beginning the web type of press has been a specially built, custom-made machine. Being built to order, and virtually "hand made," the presses are expensive, but perform a profitable operation when fitted to a particular job.

While the web press is playing an important part in lithographic production, it requires the same careful study of the type of work to be done and of the market possibilities as does the sheet fed press. Along this line Mr. Hacker said that the web press is designed and built especially to do one job or similar jobs of the same size. "The lithographer who contemplates the purchase of a web press should have a definite market or outlet for the product before thinking of investing his money in equipment," he says. "The initial outlay can run anywhere from \$15,000 to \$200,000 for web equipment, and this is not a sum that anyone would want to gamble in the hope of finding jobs to keep the press busy and earn a return on the investment."

Clarence W. Dickinson, head of the

offset division of R. Hoe & Co., expresses great faith in the future of web offset, and states that the building of many such presses by his company is held back at the present time only by the huge accumulation of back orders for other types of presses which will take some three years to fill. The web principle, so successfully used in newspaper presses, is being used more and more in offset. There is a big field for web presses in magazine production, he indicated.

Both the Hoe company and the ATF-Webendorfer company stressed that deliveries of any kind of web offset presses are entirely unpredictable under today's conditions, and that the present backlog of orders precludes any possibility of setting any delivery dates. Representatives of both firms, however, expressed confidence that the web press in the future will have a definite and useful role in lithographic production.

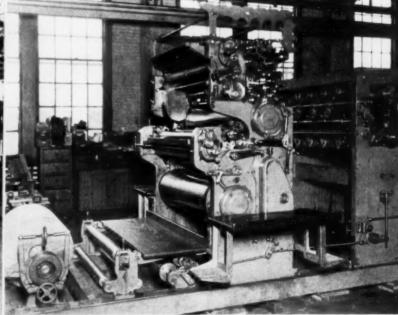
The accompanying illustrations show some of the various kinds of web offset presses which have been built, and captions tell a little of their operation.

¹ See article "Heat Set Litho Inks," Modern Lithography, Dec., 1944, page 24. ² Now the Webendorfer Division, American Type Founders Co.

A widely publicized experiment in newspaper publishing by offset was made in 1940 by the Hartford Newsdaily using the Webendorfer web cffset press shown below. This press delivered 12,500 folded tabloid-size newspapers per hour, running 36 pound newsprint.

One of the earliest web offset installations was the Hoe press (below) at the Courier-Citizen Job Printing Co., Lowell, Mass. A second offset unit (not shown) was added later. A perfecting press, it takes a 44" web; the cylinder circumference is 511/2".





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Meyercord Buys Building

Leonard Knopf, president of the Meyercord Co., Chicago decalcomania manufacturers, has announced the purchase of a four-story warehouse building containing 20,000 square feet of floor space, at 5425 West Lake St., that city. This new property, which is close to the main plant will be equipped for additional production operations, thereby greatly relieving congestion in the older quarters, he said.

Guild Elects James

Alvah H. James of the Cutler-Hammer Co., Chicago, was elected president of the Printers Supplymen's Guild of that city. Roy Kirby of American Type Founders is the new vice president; Herbert Knapp of U. S. Finishing Co., treasurer; and Charles K. O'Bevan of Lanston Monotype Co., is secretary.

School May Open Soon

The school of Lithography, being established in the David Ranken Trade School, St. Louis, is expected to be ready for enrollment sometime during this summer.

MR. HOPE WELL

(Continued from Page 47)

(3) where the demand for lithography was large enough to justify the location of plants; (4) what kinds of plants should be established, the type of machinery to be installed, and whether the plant should restrict itself to one or two specialties or engage in a general line of lithography; (5) whether a firm should purchase new or used equipment or merge with long established enterprises which were in need of expansion; (6) the amount of capital necessary for an individual venture, minimum credit terms and the possibilities of obtaining lithographic equipment; and (7) obtaining authoritative data from machinery manufacturers as to the availability of certain types of equipment, new or used, and what disposition they were prepared to make of

When this information was eventually compiled, the association made it available to both the offset and letterpress industry.

During the subsequent years the Association constantly added to its store of data concerning the state of the industry and the potential opportunities for those who had the required experience plus adequate capital and essential technical training.

The ambitious public relations program provided for the lithographing of some 35,000 copies of the Hope Well booklet, and these are being

mailed to virtually every sizeable letterpress printing plant in the United States. Copies of the booklet are available without charge, from the association's offices, 1776 Broadway, New York 19.

The creation of Mr. Hope Well and the public relations job that is being accomplished with the help of this redoubtable character is the culmination of many years of persistent endeavor to steer the industry away from cutthroat competition, unnecessary plant failures, and the maldistribution of lithographic equipment.



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CREATIVE PRINTING

(Continued from Page 51)

managers..., from now on it will be sales that is the real objective of printing. Investments in equipment should be made only after sound judgment has been used in analyzing future probabilities.

A Fair Profit

Still another decision: I like to think of successful selling as being defined as the completion of buying and selling-at a profit. In the past, printing has been a shopper's dream. Those days must not return. To sell at a profit, it is better to lose a sale or an order if necessary. This year our opportunity for profits is greater than last because of the different tax set-up. To make the most of that opportunity, we'll have to get buyers out of the habit of asking first: "What's your price?" If we can get the buyer to realize that he is investing in quality and service, then we can obtain just and fair prices for our product. But when we approach a man on the wrong basis-and when I say wrong basis I mean saving "Let me have an opportunity to figure on your requirements"-which is, I think, the poorest and worst approach that can be made. When we say that, we are breaking down our finest asset. When we say that, we are taking our profession right back to the shopper's market. Actually, ours is a service business. It is custom built. Rather than sell a product like a can of beans at the lowest price possible, we are rendering a service that is never identical on any two orders. Therefore. it can't be priced like a can of beans. which comes off the production line in mass-produced standardization.

Along this same line, we can make the decision to adapt our business to our best capabilities. Although I have already spoken of this phase, I want to repeat it. It would be wrong, for instance, to oversell on the type of business which would involve heavy forms on our verticals, where poor distribution of ink would result in poor service. Let's take only the business we're honestly best suited for. Then, by quality and service and deliveries on time, we can build our reputation for that particular specialty.

In this way we avoid cutting each other's throat-avoid price cutting that is so dangerous. I can't see the wisdom of taking a 71/2% profit on \$200,000 in preference to a 15% profit on \$100,000. The small profit leaves nothing for emergencies. In the long run the medium volume, done at a fair, just profit, is far better. The higher margin is more protective . . . the lower means skating on thin ice. sooner or later. We're not in the grocery business-why should we play with the narrow margins that the quick turn-over grocery business requires?

No one ever considered that the printing industry was going to play a vital part in the successful prosecution of the war. It did, and now it is going to be a vital factor in reconversion and reestablishment of markets. It is a service which is absolutely necessary and is definitely entitled to a fair margin of profit.

Summary

In closing, may I say that young men frequently come in to my office and ask, "What future do you think there is in the printing business from a sales standpoint?" Well, I never like to hold out the view that there is easy gold in "these here printing hills." I tell them to look at the sales picture of America—not just the graphic arts industry, or printing alone—but the over-all picture of sales in our country.

In 1940, our national income was 77 billion dollars. And in that year, 3 million salesmen were able to see to it that the money was spent on their products. With the anticipated rise of national income to 140 billion, the United States is going to need—at the same rate—five million salesmen. And when you're 1 in 5 million, you've got to make the right decisions to get the business!

I say we're going to get that business, I say we can increase our share of the big expenditures. *

TECHNICAL BRIEFS

From Current Literature in the Graphic Arts

Abstracts of important current articles, patents, and books, are compiled by the Research Department of the Lithographic Technical Foundation, Inc. These abstracts represent statements made by the authors of articles abstracted, and do not express the opinions of the abstractors or of the Research Department. Mimeographed lists have been prepared of (1) Periodicals Abstracted by the Department of Lithographic Research, and (2) Books of Interest to Lithographers. Either list may be obtained for six cents, or both for ten cents in coin or U. S. stamps. Address the Lithographic Technical Foundation, Research Dept., Glessner House, 1800 Prairie Ave., Chicago 16, Ill.

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Where titles are marked with an asterisk the original articles can be furnished by the Foundation (address above) as photographic copies at twenty cents per page, plus six cents postage for each four pages or less. Copies of United States patents can be obtained by sending ten cents per copy to the Commissioner of Patents, Washington, D. C.

Photography

*Choosing a Process Camera. Herbert P. Paschel. "Modern Lithography" 14, No. 4, April, 1946. pp. 39, 41, 43, 45, 99, 101 (6 pages). The selection of the devices for holding the sensitive material and the copy is considered as it is based upon the type of work to be handled in regard to speed, accuracy, and capacity. The soundness of design and construction and the operating advantages of each of the three methods of supporting film and paper negative material - stayflat, vacuum, or sandwiched between two sheets of glassare discussed. The different types of stayflat, vacuum, plate, double purpose, and multiple holders are listed. Open face copy holders and the glass covered type, and the various available arrangements of each, are also listed and described. Special features necessary for color work are discussed. Sixteen illustrations are given of the holders mentioned.

*Photo-Lithography (Dot Etching). A. Haigh and H. M. Cartwright, "Process Engraver's Monthly" 53, No. 629, May, 1946, pp. 134-5 (2 pages). The best form of training for retouchers with no previous experience of dotetching is to start with plates which have an all-over joined dot pattern and to execute some simple design on them by dot-etching in the bath and with the brush. The retouching of simple monochrome subjects is considered. Suggestions are given for retouching of the first negative if the reproduction is made by way of continuous-tone negative and then screen positive. Also instructions are given for dot-etching if the screen positive is made from an unretouched continuous-tone negative or screen negative. The use of a knife for putting in fine details and the method of obtaining clear borders are also considered.

Photo-Mechanical Review (Diaphragm Controls). J. S. Mertle. "National Lithographer" 53, No. 5, May, 1946, pp. 34, 64 (2 pages). A common feature of practically all modern diaphragm controls is a lens scale or indicator for conveniently setting the iris diaphragm to the different apertures required in photography with halftone screens of various rulings. The Ratiometer Lens, one of the first of this type, and the Douthitt Automatic Halftone Stop Indicator, the first commercial diaphragm control in which the size of the lens aperture was directly governed and indicated by the scale of reproduction, are discussed. Their designs and functions are described.

*Choosing a Process Camera. Herbert P. Paschel. "Modern Lithogra-14, No. 5, May, 1946, pp. 67, 69, 90, 73 (4 pages). Optional features and accessories which are often overlooked or disregarded in choosing a camera, but which should merit serious consideration are discussed. A calibrated focusing system is a worthwhile investment when choosing a camera. The functions and types of focusing systems are described. The sliding or elevating screen mechanism is indispensable for any camera on which combination line and halftone work, and highlighting halftones by fluorescence process is contemplated, in order to prevent breaking the screen, disturbing the screen distance setting, or causing blemishes in the negative. The disk and sheet or panel types screen compensators are described and the use of each explained. The use of various types of flashing lamps is also discussed.

*Tone and Color Correcting. Lawrence Brehm. 'Modern Lithography" 14, No. 3, March, 1946, pp. 32, 39, 41, 89, 91 (6 pages). Color correcting and

negative retouching are considered as they are performed on the continuoustone color-separation negative. Nine reasons are given for the preference of making color corrections on separation negative rather than on halftone positive. The author gives suggestions for studying and analyzing the picture before starting correcting work and he stresses the importance of a great deal of training and an inherent sense of color in the greatest degree for the lithographic artist. Limitations the lithographic artist meets in trying to reproduce the colors and character of the original art work are enumerated and standardization of the process colors is advocated. Choice, use, and value of color swatches are discussed.

Printing Surfaces
Printing Plate. A. W. Buck and J.
W. Miller, assignors to Buck X-Ograph
Company. "U. S. Patent No. 2,387,056." A lithographic printing plate is
sensitized with a mixture of casein,
gelatin, borax, and a sensitizer. "Monthly Abstract Bulletin" 32, No. 3,
March, 1946, p. 103. (Eastman Kodak

Platemaking For Offset Lithography—Deep-Etch. "Lithographic Technical Foundation," 131 East 39th Street, New York 16, New York. Shop Manual No. 23, 25c. This manual contains formulas and complete instructions for making deep-etch plates. In addition the various hazards are discussed with emphasis on prevention of troubles. The booklet contains much technical and practical information for the lithographic plate maker.

*Offset—Developers and Deep-Etching Materials. Charles F. King. "Inland Printer" 117, No. 3, June, 1946, pp. 53, 54, 55 (3 pages). Deep-etch developers are discussed as to their composition, swelling and dissolving effects upon gum, concentration adjustment requirements, and maintaining of tonal values. The importance of complete development is stressed. The use of the deep-etch solution and its purpose are set forth. The controversy regarding whether to follow the deep-etching solution by another application of developer is briefly summarized. Tests with developers are described and results are given.

*LTF Announces Replacement For Gum Arabic. "Modern Lithography" 14, No. 5, May, 1946, pp. 45, 123 (2 pages). The use of cellulose gum as a replacement for gum arabic is discussed. The advantages resulting from greater desensitizing effect are listed. The other advantages cellulose gum has over gum arabic or any other known desensitizing agent are also named. Other Lithographic Technical Foundation research projects that are mentioned briefly include: compilation of specifications for zinc and aluminum plate materials, graining evaluation and standardization, tests on



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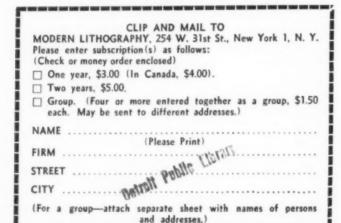
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Cronak treated plates, study of effect of relative humidity on the light sensitivity of bichromated colloids.

Equipment

*Photo - Typesetting. "Printing Equipment Engineer" 72, No. 2, May, 1946, pp. 18, 19 (2 pages). Two phototypesetting mechanisms are being developed in the United States by Intertype Corporation and Huebner Laboratories. The structural features of these machines are described and compared as to similarities and differences with the standard hot-metal machines.

Paper and Ink

Effect of Humidity on Physical Properties of Paper. F. T. Carson. "Circular No. C445 of the National Bureau of Standards," U. S. Government Printing Office, Washington, D. C., January 31, 1944, 12 pages. A review is given of the chief changes in the physical properties of paper brought about by a controlled change in the atmospheric humidity from 15 to 83 per cent relative humidity (R. H.). The data were obtained from work at the National Bureau of Standards. Seven tables and six graphs present the results obtained with eleven papers, showing the variation with humidity in basic ream weight, bursting strength, tearing resistance, folding endurance, tensile strength, and stretch. Paper exhibits hysteresis with respect to atmospheric humidity, since its equilibrium moisture content is less when the equilibrium is approached from a lower moisture content than when approached from a higher moisture content. Bursting strength goes through a maximum between 30 to 50 per cent R.H., as does also tensile strength. Variations of folding endurance, tensile strength, and stretch with machine or with cross direction are shown. The data presented permits correlation with respect to standard conditions of testing, such as those prescribed by the Technical Association of the Pulp and Paper Industry. "Monthly Abstract Bulletin" 31, No. 11, November, 1945, p. 340. (Eastman Kodak Company).

Dispersions of Finely Divided Solids in Liquid Media. Earl K. Fischer and David M. Gans. "Colloid Chemistry" 6, pp. 286-327 (1946). Pigments, paints, and printing inks are examples of the solids and liquids and modifying agents dispersed by many types of apparatus. Following a two-page glossary is a discussion of: the liquid phase, the comminuted phase (particle size table, electron micrographs), mechanical dispersion (descriptions of mills and operation, roll mills, ball and pebble mills, relative charge volumes of balls to mix, ball size, and rate of dispersion and contamination, mill diameter and dispersion rates; the colloid mill); the solid-liquid interface; rheological properties (with table); sedimentation equilibria; contact-angle relations; heat of immersion; adsorbed water; surface-active agents (two pages of tables). Flushed colors, involving direct transference from aqueous to oil dispersion without drying are treated. "Chemical Abstracts" 40, No. 9, May 10, 1946, p. 2374.

The Curling of Lithographic Papers. Robert F. Reed. "Modern Lithography" 14, No. 4, April, 1946, pp. 28-32, 90-1 (7 pages). or "Printing Equipment Engineer" 72, No. 2, May, 1946, pp. 13-17 (5 pages). There are three fundamental types of paper curl: (1) Inherent curl, built into or acquired as a result of improper manufacture or handling: (2) Moisture curl, caused by non-uniform moisture distribution, or by the presence of too much or too little moisture: (3) Structural curl. caused by changes in structure of the paper. These types of curl, the paper properties which aggravate them, and their occurrence in lithographic operations are discussed, together with their identification and methods of preven-

*Penetration of Inks Into Paper. Dr. Andries Voet. "American Ink Maker" 24, No. 3, March, 1946, p. 27 (1 page). Conclusions reached as a result of tests on a number of inks and paper are discussed. Among these conclusions are: the penetration speed of an ink in paper is governed solely by the fluidity of the vehicle and is directly proportional to this value, irrespective of ink viscosity; and a complex but homogeneous vehicle does not show any preferential penetration of the lighter vehicle constituents, but the vehicle always penetrates as a single liquid.

*What the Metal Decorator Should Know About Protective Coatings. M. G. Gardner. Part I, "Modern Lithography" 14, No. 3, March, 1946, pp. 27-30, 89 (5 pages). Part II, "Modern Lithography" 14, No. 5, May, 1946, pp. 75-79, 121 (5 pages). Finishes are applied to the flat metal sheet before can fabrication most often by the roller coating machine, the rotary ress and the doctor blade or rolls. After the container has been formed, coatings are applied by spray, flush, dip or automatic brush and wipe methods. Occasionally the squeegee screen is used. Varnish, lacquer, enamel and various other types of finishes are described. The two classes of container finishes are: exterior, those used on the outside of containers for decorative and protective purposes; and interior, those used on the interior of the containers in which are packaged foods, beverages, tobacco, and other products. Characteristics, application, and uses of size coatings, enamel coatings, inks, and finish varnishes, in the

exterior group, are discussed. The interior liners are of two types—the Sanitary Group for use inside food, beverage, and medicinal containers, and the Non-Sanitary Group or chemical resistant liners. The variations of these types are described.

Miscellaneous

*Laminating Adhesives and Their Applications. Arthur Biddle. "Paper Trade Journal" 122, No. 23, June 6, 1946, pp. 34-40 (7 pages). The two general classifications of adhesives are: hydrophillics, water absorbing or water soluble glues; and hydrophobics. The formulation, peculiarities, and functions of the various types of adhesives under these classifications are discussed. Suggestions are given for correct application by laminating machine.

*Skin Hazards and Their Prevention in Lithographing and Photoengraving. Tibor Benedek. "Lithographer's Journal" 31, No. 1, April, 1946, pp. 8, 51, (2 pages) or "Photo Engraver's Bulletin" 35, No. 10, May, 1946, pp. 35-7 (3 pages). Skin irritants are named. The effectiveness of the following measures in the prevention of dermatitis is discussed: cleanliness, the use of lathering soapless detergents, wearing rubber gloves, and the use of ointments and creams. A list is given of "do's" and "don'ts" to observe.

*Some Ideas For the New Plant. I. H. Sayre. "Modern Lithography" 14, No. 4, April, 1946, pp. 24-26, 93 (4 pages). Two plans are discussed that offer helpful suggestions in arrangement of an efficient camera department and diagrams showing details are given. The darkrooms for exposure and development are separated to make possible full-time use of both camera and developing room. Suggestions are made to construct walls and partitions to steel beams supporting floor and thus preventing any loss of space and impediment from them. The contact room layout is also described. Recommendations are given for the elimination of doors in favor of light traps, the layout of the developing sinks, and tables for the examination of negatives and positives.

*Some Ideas For the New Plant. I. H. Sayre. "Modern Lithography" 14, No. 5, May, 1946, pp. 42-4 (3 pages). A basic floor plan is given for art and camera departments, using only an average floor area, to illustrate how to eliminate as much traveling around the plant as possible by having the needed items in each department within an easy working area around each piece of equipment. Diagrams show the design and layout of etching table and etching sinks. The details of these are also discussed briefly.

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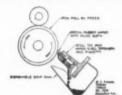
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Stecher-Traung Reports

The annual report of Stecher-Traung Lithograph Corp. of Rochester and San Francisco, was issued recently, and shows an operating profit of \$638,824 for 1945, compared to \$792,746 for 1944. In a message to stockholders from Louis Traung, chairman of the board, and Leslie H. Jackson, president, it was reported that 17,500 square feet of floor space had been added during the past year to the plant in Rochester. "The building itself is completed, but such things as electrical work, painting, air conditioning, etc., still remain to be done. It will be about 60 days (from March) before we can take full advantage of the additional space which is sorely needed," the report states.

The company's directors include, besides the above named officers, Kendall B. Castle, Harold T. Gardner, Frederick J. Houck, Hal W. Johnston, Raymond F. Leinen, Joseph E. Machell, Kenneth C. Townson, Frederick W. Van Bergh, and Charles W. Weis, Jr.

USP & L Introduces Label

Capitalizing on the growing interest housewives are taking in good nutrition, U. S. Printing & Lithographing Co., Cincinnati, O., has created a new label design which is finding wide appeal in the food processing and packaging trade. Using the back or consumer panel of the label, the design includes a full-color pictorial of a complete, nutritionally balanced meal in which the contents of the container are featured. Also included in the layout of this panel are three other elements, -the menu, a check list breaking this down into the basic nutrition groups represented by the food shown, and a recipe for preparing the particular product in the can.

Lose Indianapolis Building

The seven story Century Building at Pennsylvania and Maryland Sts., Indianapolis, occupied by a number of Lithographing and printing firms, is to be taken over by the Veterans' Administration as the result of a Federal Court order May 20. The government agency was expected to occupy the entire building forcing the tenants to find quarters elsewhere. Tenants include Indianapolis Blue Print & Lithograph Co., Centennial Printing Co., and Continental Printing Co.

Natl. Process Shows Plant

Employees of National Process Co., with their wives, were guests of the company at a housewarming in the company's plant at Clifton, N. J., June 8. Special busses were chartered for transportation from the present plant in New York. A buffet lunch was served, and Clifton's mayor and the president of the Chamber of Commerce were present.

QUOTES FROM THE MAIL

Dear Sirs:

I wish to notify your office of a change in address. I also want to take this opportunity to thank you for your kindness in forwarding the magazine to me while I had sea duty in the Pacific. It was appreciated by all in my shop aboard the ship. I know that I can also send to you—their expressions of appreciations also—Thanks for a swell job.

I know that I will be looking forward to your future editions of *Modern Lithography* magazine.

I've just received my discharge from the Navy—and am now looking to a job in lithography.

Respectfully, Nicholas D. Kuchmay Philadelphia, Pa.

Gentlemen:

Last year we purchased through you several of the booklets published by the Lithographic Technical Foundation, we would like to know if these books are still available and if you will send us a complete list so we may order the ones we do not have.

We read your magazine with great interest each issue and have received much helpful information from it. Would like to see something in the line of folder and advertising design and layout.

Very truly yours,
Rhea Lithographing & Envelope Co.
Denver, Colo.

Complete list of Foundation books and manuals can be obtained from the Lithographic Technical Foundation, 131 East 39 St., New York 16, N. Y. An article on layout and design is in the works.

One of the Largest Files of KODACHROMES

No matter what type of COLOR shot you require, we probably have it on hand. Let our quality kodachromes perfect your Car Cards, Counter Cards, Calendars, Displays, Posters and Booklets. If you desire special shots we have the organization to fill assignments all over the country. Name photographers only.

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Large New York plant permanently needs experienced man who actually knows Letter Press, Photo Offset and Bindery Production.

Would be in complete charge. Knowledge of lettershop work desirable but not essential.

Our employees know of this ad.

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Open New Rochelle Firm

Roycliff Associates, Inc., offering reproduction work by color lithography and silk screen printing, has been opened at 14 Weyman Ave., New Rochelle, N. Y., by Roy A. Hayman, Clifford F. McCue, and Paul A. Mueller.

SELLING TRAVEL

(Continued from Page 29)

Of the 20 million views to be distributed from May 6 to October 25, Standard of California will give away 16 million, the remainder to go through The California Company, Standard of Texas, and Standard of British Columbia. The pictures are given only to motorists in their cars, one and no more, who call at Standard dealers. The distribution is rotated weekly in 100 zones so that a collector can get the complete set even if he stavs home and has car service only once a week. In about ten days of travel he could pick up the entire set. And by going to nearby points he could get pictures he had missed or collect several in a normal day's driving. None are to be mailed.

This is not the first time Standard has used lithography on a large scale to sell travel (and gasoline). In 1940 they experimented with a similar idea and distributed about 15,000,000 smaller pictures. A year later they gave away 19,000,000. They claim that demand has always exceeded the supply. During the 1941 program they sold 100,000 albums for collecting the pictures and one chain of variety stores sold over 60.000 special frames to hold them. Evidently familiarity does not always breed contempt. for that same year Standard's own employees bought over 7,000 specially bound sets of the pictures. There is a story that Ernie Pyle papered the walls of his den in his Albuquerque "dream house" with these earlier scenic views.

The views will serve as background and subject matter for all of Standard's gasoline product advertising this summer and fall in the western states.

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"Miss Boomboom, send this wire to Schmaltz & Co. in Walla Walla!"

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DIRECT from you to the fellow you want to reach, — that's what business magazine advertising can do and does! No long detours, no waste time, effort or money, — that's trade paper advertising. If you want to advertise to the plumber, advertise in a plumbing trade paper, — not in the "Bleeding Heart" or "Dentist's Torture" hoping your advertising may catch his eye the next time he goes in to have a tooth pulled. Shoot direct at your target in the trade press!

And if you want to advertise direct to the field of Lithography, look into the possibilities of

MODERN LITHOGRAPHY

254 WEST 31st STREET

NEW YORK 1

Member, Audit Bureau of Circulation

TALE ENDS

THE latest magazine to buy a paper mill is the National Geographic. We at Modern Lithography are beginning to feel rather left out of things, and maybe we'll have to get hold of one of those mills to keep up with the times.

*

For the most luscious strawberries we have had the pleasure of inhaling for many years, we are grateful to Kipe Offset Process Co., New York. The beautifully packaged basket of berries was the latest in the Kipe direct mail campaign under the slogan "Color in Good Taste." Back over the years the company has sent out gorgeous apples, pears, cherries and other fruits, as well as fine color reproductions of seascapes and other art. A most effective campaign, we would say, and it was never abandoned because of a sellers' market!

*

The map making business, about which we heard so much during the war, is still booming. Production of road maps this year will reach the volume of the average prewar year, it is said, and one of the biggest travel booms in history should be going on by the time this issue of ML is out. It is estimated that there will be up to 150,000,000 road maps lithographed this year, most of them bearing the imprint of the gasoline companies. Most of the maps are reprints of the prewar issues revised with latest information.

*

A 35-hour week, and substantial increases in pay are among the union's demands in the Philadelphia area.

*

Sorry we were so late with the June issue. It was given the okay to roll at the usual time, but a worse-than-wartime-jam in the pressroom held it up. Took three weeks from okay to mailing. Things will be better in three or four years.



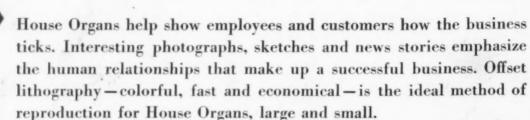


House organs..

TO EMPLOYEES



AND CUSTOMERS



The beautiful color and halftone work being turned out on the new Harris 17 x 22" Offset Press, with its four form rollers and tight adjustments, makes it the perfect press for small and moderate sized runs of company House Organs. An experienced lithographer with six large Harris Presses, after his first month's experience with the new 17 x 22", sent us samples of a superb company publication job with the penciled comment—"This little press is it!"

Harris Presses give you a better run for your money!

Our new 24-page, 4-color booklet, "Why Offset Lithography is On the March", has been printed on the new 17 x 22" Harris Press. Prepared especially for the small offset or the combination shop, it will also interest larger lithographers as a sample of work. Write for it today.

HARRIS-SEYBOLD

Harris-Seybold Company . General Offices, Cleveland 5, Ohio

HARRIS PRESSES . SEYBOLD CUTTERS . OTHER EQUIPMENT FOR THE GRAPHIC ARTS